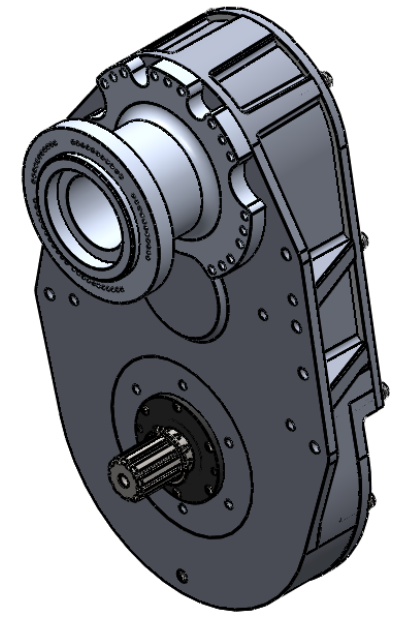
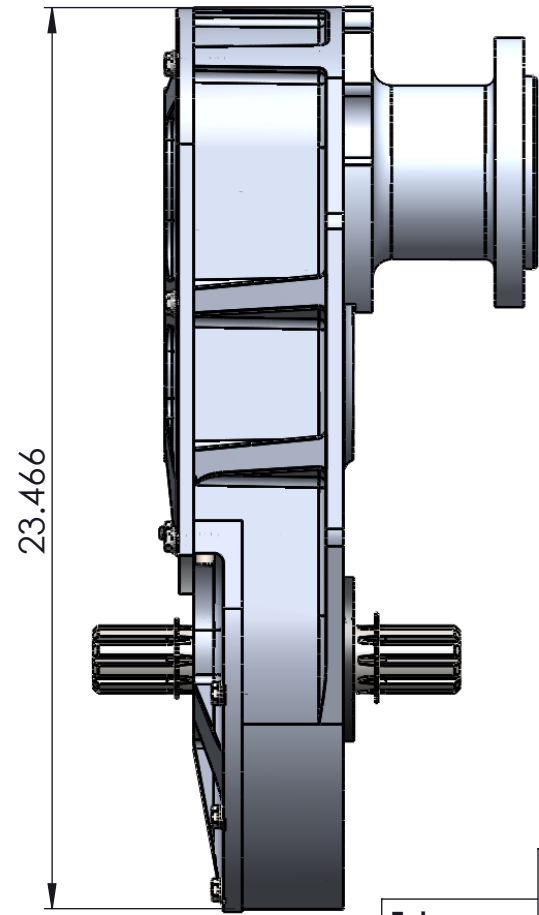
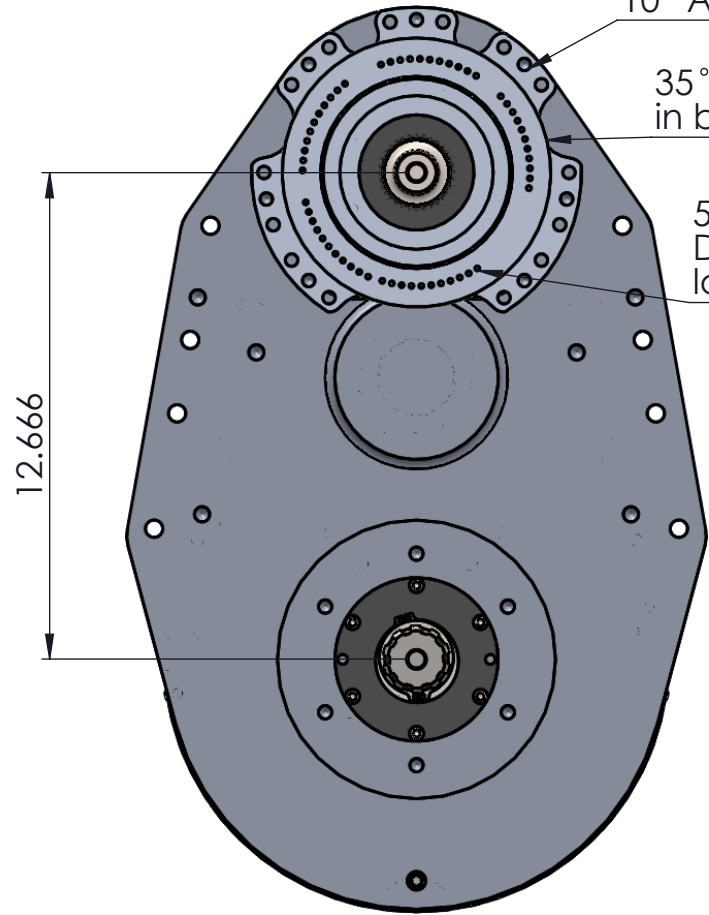


10° Adjustment

35° Clockable in both directions

5° Adjustment Drill for desired location

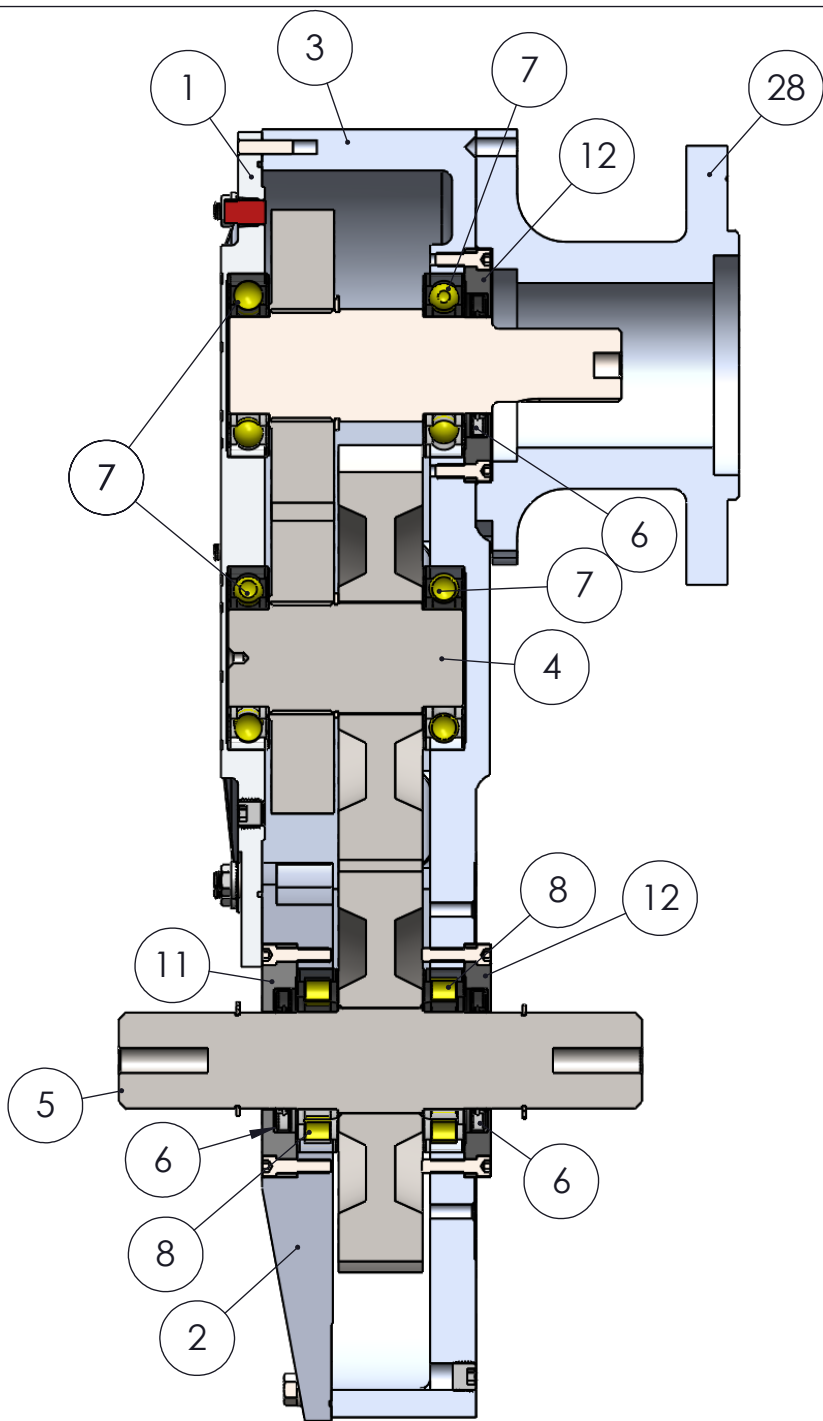


**Tolerances**  
 X.XX ± .015  
 X.XXX ± .005  
 X.XXXX ± .0005



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 Bellevue, OH. 44811

<b>Q.C Transfer Case Powerglide Adapter</b>		<small>The information contained in this drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering</small>	
SIZE	Material:	Heat Treat:	REV
SCALE			SHEET



ITEM NO.	PART NUMBER	DESCRIPTION	Powerglide/QTY
1	Quick Change Transfer Case Lid	SCS-TC-QC-QCLID	1
2	Quick Change Transfer Case Lower Lid V2	SCS-TC-QC-LOWLID-STD	1
3	Quick Change Counter Shaft	SCS-TC-QC-CS	1
4	Quick Change Output Shaft	SCS-TC-QC-OS-10SPLINE	1
5	CR_17448	SKF17448	3
6	209 C3 Ball	SKF209/C3	4
7	32 Tooth Gear 1.000	PER CASE	2
8	33 tooth	SCS7333100032EG33TQC G	2
9	Input Seal Ring	SCS-TC-QC-SLRG	2
10	.25 drain plug	FAS-11130580	1
11	.3125 Stud x 1.75	BPCSt-14, 677-306	6
12	.3125 Stud x 3	BPCSt-22, 677-310	2
13	5/16 FLAT WASHER	ZIE31NWLLO	14
14	175 Snap Ring	BDIROR SH-175ST PA	2
15	206 Snap Ring	BDIROR SH-206ST PA	2
16	1/4-20 X 1.00 CAP SCREW	ZIE25C100KCS	12
17	1/4-20 X .75 CAP SCREW	ZIE25C75KCS	6
18	5/16-18 X 1.50 HEX BOLT	ZIE31C150HCS8Y	6
19	1/4 X 1.000 DOWEL	ZIE25R100PDP	3
20	5/16 X 1.250 DOWEL	ZIE31R125PDP	2
21	5/16 LOCKWASHER	ZIE31NLOC	6
22	.25in Pipe Plug	ZIE25RKPPZ	2
23	.312-24 Whiz Nut	ZIE31FNWFZ/FINE	8
24	5/16-18 X 1.50 CAP SCREW	ZIE31C150KCS	2
25	NJ 209 ECP	SKFNJ-209-ECP/C3	2
26	Front Output Seal Ring	SCS-TC-QC-SLRG-FO	1
27	196 Snap Ring	BDIROR SH-196ST PA	1
28	CR_19611	SKF19611	1
29	Q.C. Case to Powerglide Adapter	SCS-TC-QC-T400-ADPR	1
30	Quick Change Input Shaft Powerglide	SCS-TC-QC-IS-10SPLINE	1
31	Quick Change Transfer Case V2	SCS-TC-QC-CASE-STD	1

#### Tolerances

X.XX ± .015  
 X.XXX ± .005  
 X.XXXX ± .0005



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## Q.C Transfer Case Powerglide

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SIZE SKIN  
 SCS-TC-QC-PGD-STD

SCALE SHEET