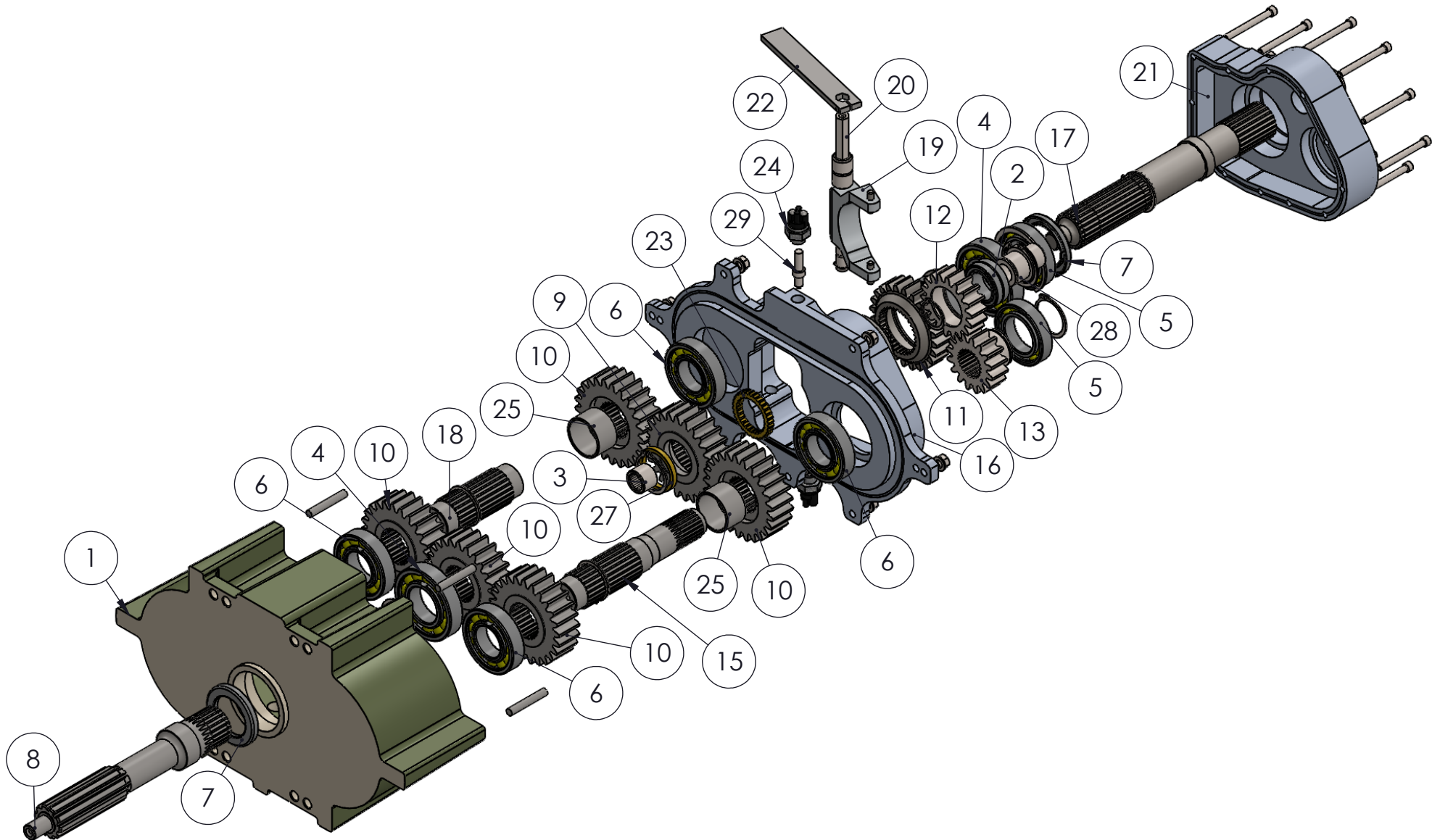
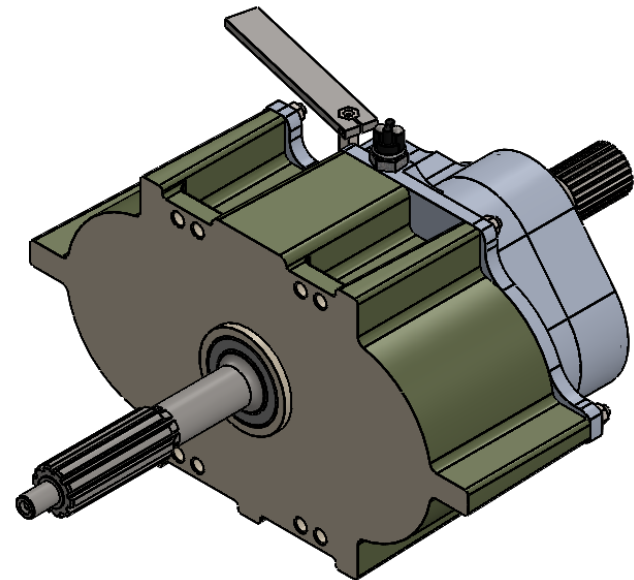
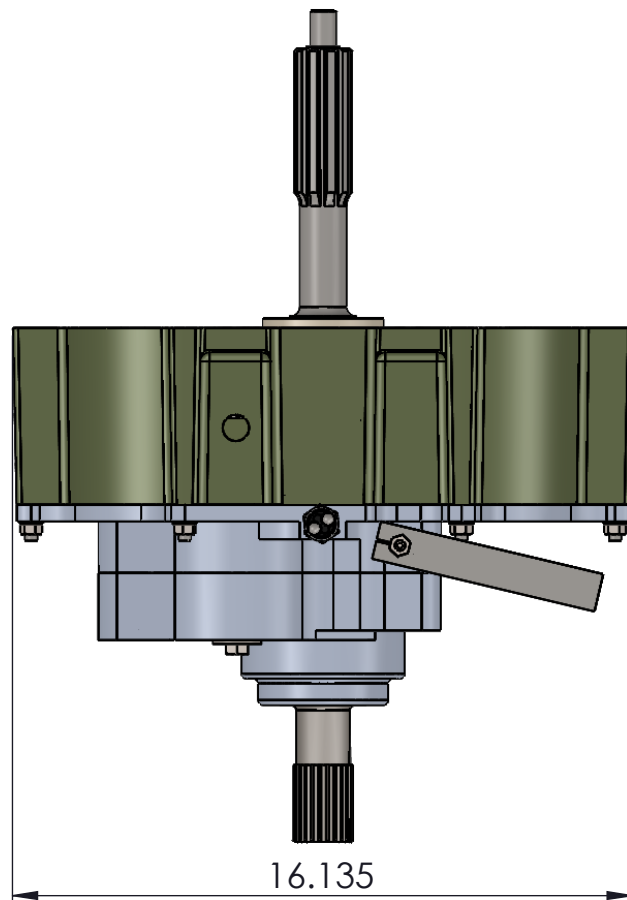
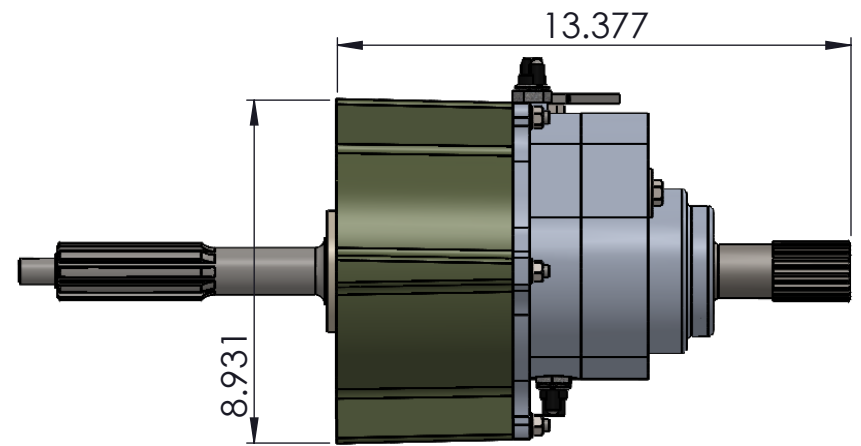
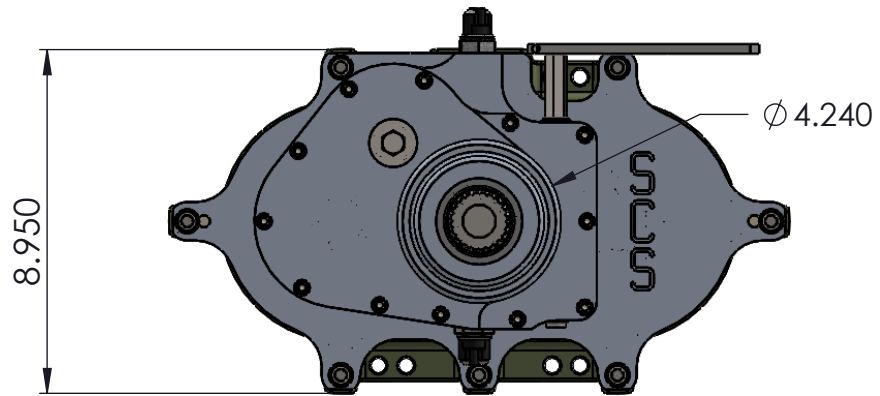


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

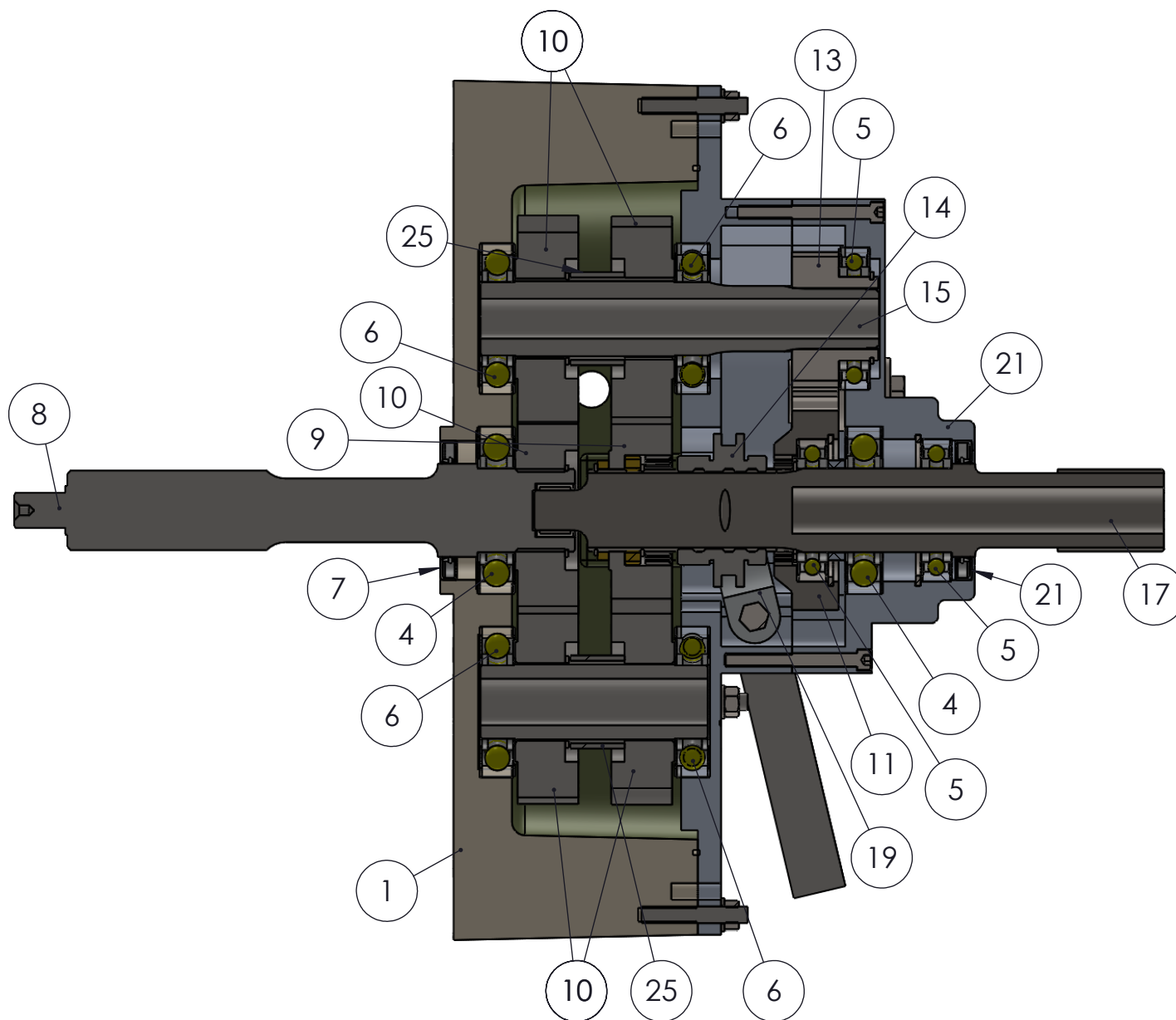


739 West Main St. Bellevue, OH. 44811		Single Speed Reverser		
		The information contained in this drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering		
SIZE	Material:	Heat Treat:	REV	
SCALE			SHEET	

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



739 West Main St. Bellevue, OH. 44811		Single Speed Reverser		
		The information contained in this drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering		
SIZE	Material:	Heat Treat:	REV	
SCALE			SHEET	



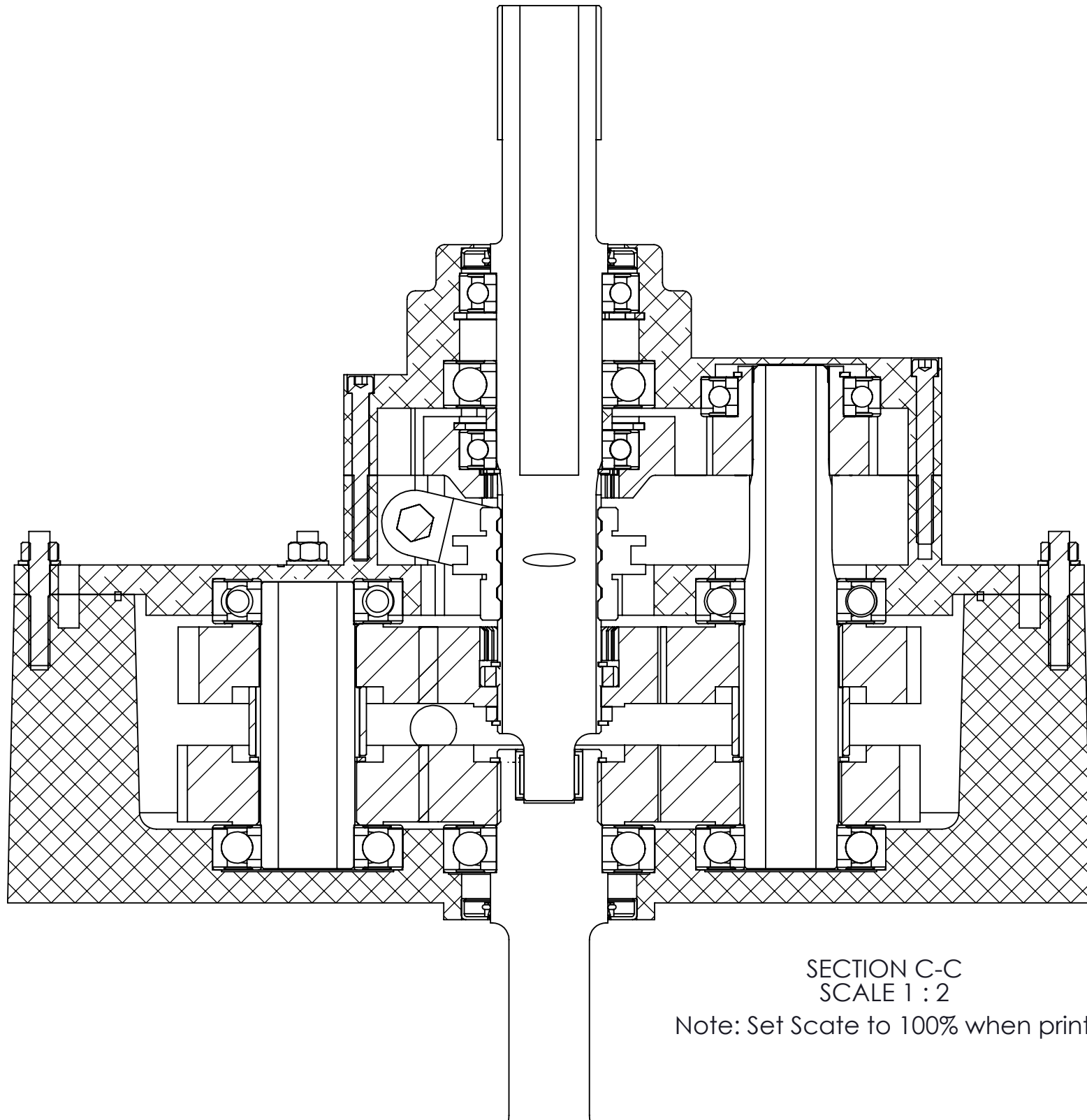
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ITEM NO.	PART NUMBER		QTY.	
1	Single Speed Case		1	
2	NA 4906		1	
3	Koyo B-1212		1	
4	208		2	
5	6008		3	
6	207		4	
7	CR_17448		2	
8	2 Speed input shaft		1	
9	2 Speed 25 tooth input gear		1	
10	2 Speed 25 tooth countershaft gear		5	
11	24 Tooth Gear		1	
12	18 Tooth Idler		1	
13	16 Tooth Gear		1	
14	Single Speed Reverse Shift Collar		1	
15	Single Speed counter shaft extended		1	
16	Reverser Plate V2		1	
17	Single Speed Reverser Output		1	
18	Single Speed counter shaft		1	
19	10 Series Shift Fork		1	
20	10 Series Hex Shaft		1	
21	Reverser Lid V2		1	
22	Shift Lever		1	
23	2 Speed Brass Spacer		1	
24	Allison Transmission Sensor		2	
25	Single Speed spacer		2	
26	Reverser Bearing Spacer		1	
27	Single Speed Gear Spacer		1	
28	Reverser Idler Post		1	
29	Transmission Sensor Extention		1	
30	1.0in Shift Fork Pin		2	
31	B27.1 - NA1-156		7	
32	B27.1 - NA1-50		1	
33	B27.1 - NA1-112		1	
34	Narrow FW 0.3125		7	
35	B27.1 - NA2-268		2	
36	B27.1 - NA2-185		1	
37	.3125 Stud		7	
38	HNUT 0.3125-24-D-N		7	
39	Wide FW 0.375		1	
40	HBOLT 0.3750-24x1x1-N		1	
41	HX-SHCS 0.25-20x2.5x1-N		12	



Single Speed Reverser

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739 West Main St. Bellevue, OH. 44811		Material:	Heat Treat:	REV
SCALE:				SHEET



SECTION C-C
SCALE 1 : 2

Note: Set Scale to 100% when printing