



Quick Change Transfer Case   SCS-TC-QC-DCT   1	ITEM NO.	PART NAME	Description	Default/QTY.
Quick Change Neutral Output   SCS-TC-QC-OSNEUTRAL   1   1   1   1   1   1   1   1   1	1	Quick Change Transfer Case	SCS-TC-QC-DCT	1
10   Series Case   SCS-REV-10S-CASE   1     10   Series Hex Shaft   SCS-REV-10S-HXST   1     10   Series Shift Fork Pin (1.000 Long)   ZIE25R100PDP   1     7   10   Series Shift Fork   SCS-REV-10S-STFK   1     8   Shift Lever   SCS-REV-10S-STFK   1     9   6011-C3   SKF6011/C3   1     10   Quick Change Neutral Only Shift Collar   SCS-TC-QC-NEUTRAL-STCR   1     11   Koyo B-1212   BDIKOY B-1212   1     12   Allison Transmission Sensor   TP-TN40035   2     13   175 Snap Ring   BDIROR SH-175ST PA   3     14   206 Snap Ring   BDIROR SH-206ST PA   2     15   350 INT. SNAP RING   BDIROR HO-350ST PA   1     16   CR_23447   BDI60X85X8 CRW1 V   1     17   .25in Pipe Plug   ZIE25RKPPZ   2     18   1/4-20 X 1.25 CAP SCREW   ZIE25C125KCS   6     19   1/4 X 5/8 FLAT WASHER   ZIE25NWSF3   2     20   050 Snap Ring   BDIROR SHR-50ST PA   1     21   10-32 X .50 BUTTON HEAD CAP SCREW   ZIE10F50KBCS/FINE   2     22   10 -24 X 1.25 CAP SCREW   ZIE25R75PDP   1     24   .187 Ball   BDIH/B CS 3/16 GR 25   2     25   Lee Spring 2.000   LS-LC 026B 17 M   1	2	Quick Change Neutral Bell Extension		1
5         10 Series Hex Shaft         SCS-REV-10S-HXST         1           6         10 Series Shift Fork Pin (1.000 Long)         ZIE25R100PDP         1           7         10 Series Shift Fork         SCS-REV-10S-STFK         1           8         Shift Lever         SCS-REV-10S-STLR         1           9         6011-C3         SKF6011/C3         1           10         Quick Change Neutral Only Shift Collar         SCS-TC-QC-NEUTRAL-STCR         1           11         Koyo B-1212         BDIKOY B-1212         1           12         Allison Transmission Sensor         TP-TN40035         2           13         175 Snap Ring         BDIROR SH-175ST PA         3           14         206 Snap Ring         BDIROR SH-206ST PA         2           15         350 INT. SNAP RING         BDIROR HO-350ST PA         1           16         CR_23447         BDI60X85X8 CRW1 V         1           17         25in Pipe Plug         ZIE25RKPPZ         2           18         1/4-20 X 1.25 CAP SCREW         ZIE25C125KCS         6           19         1/4 X 5/8 FLAT WASHER         ZIE25NWSF3         2           20         050 Snap Ring         BDIROR SHR-50ST PA         1	3	Quick Change Neutral Output		1
6       10 Series Shift Fork Pin (1.000 Long)       ZIE25R100PDP       1         7       10 Series Shift Fork       SCS-REV-10S-STFK       1         8       Shift Lever       SCS-REV-10S-STLR       1         9       6011-C3       SKF6011/C3       1         10       Quick Change Neutral Only Shift Collar       SCS-TC-QC-NEUTRAL-STCR       1         11       Koyo B-1212       BDIKOY B-1212       1         12       Allison Transmission Sensor       TP-TN40035       2         13       175 Snap Ring       BDIROR SH-175ST PA       3         14       206 Snap Ring       BDIROR SH-206ST PA       2         15       350 INT. SNAP RING       BDIROR HO-350ST PA       1         16       CR_23447       BDI60X85X8 CRW1 V       1         17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9 <td>4</td> <td>10 Series Case</td> <td>SCS-REV-10S-CASE</td> <td>1</td>	4	10 Series Case	SCS-REV-10S-CASE	1
7 10 Series Shift Fork SCS-REV-10S-STFK 1 8 Shift Lever SCS-REV-10S-STLR 1 9 6011-C3 SKF6011/C3 1 10 Quick Change Neutral Only Shift Collar SCS-TC-QC-NEUTRAL-STCR 1 11 Koyo B-1212 BDIKOY B-1212 1 12 Allison Transmission Sensor TP-TN40035 2 13 175 Snap Ring BDIROR SH-175ST PA 3 14 206 Snap Ring BDIROR SH-206ST PA 2 15 350 INT. SNAP RING BDIROR HO-350ST PA 1 16 CR_23447 BDI60X85X8 CRW1 V 1 17 .25in Pipe Plug ZIE25RKPPZ 2 18 1/4-20 X 1.25 CAP SCREW ZIE25C125KCS 6 19 1/4 X 5/8 FLAT WASHER ZIE25NWSF3 2 20 050 Snap Ring BDIROR SHR-50ST PA 1 21 10-32 X .50 BUTTON HEAD CAP SCREW ZIE10F50KBCS/FINE 2 22 10-24 X 1.25 CAP SCREW ZIE25R75PDP 1 24 .187 Ball BDIH/B CS 3/16 GR 25 2 25 Lee Spring 2.000 LS-LC 026B 17 M 1	5	10 Series Hex Shaft	SCS-REV-10S-HXST	1
8       Shift Lever       \$CS-REV-10S-STLR       1         9       6011-C3       \$KF6011/C3       1         10       Quick Change Neutral Only Shift Collar       \$CS-TC-QC-NEUTRAL-STCR       1         11       Koyo B-1212       BDIKOY B-1212       1         12       Allison Transmission Sensor       TP-TN40035       2         13       175 Snap Ring       BDIROR SH-175ST PA       3         14       206 Snap Ring       BDIROR SH-206ST PA       2         15       350 INT. SNAP RING       BDIROR HO-350ST PA       1         16       CR_23447       BDI60X85X8 CRW1 V       1         17       25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shift Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2      <	6	10 Series Shift Fork Pin (1.000 Long)	ZIE25R100PDP	1
9 6011-C3 SKF6011/C3 1 10 Quick Change Neutral Only Shift Collar SCS-TC-QC-NEUTRAL-STCR 1 11 Koyo B-1212 BDIKOY B-1212 1 12 Allison Transmission Sensor TP-TN40035 2 13 175 Snap Ring BDIROR SH-175ST PA 3 14 206 Snap Ring BDIROR SH-206ST PA 2 15 350 INT. SNAP RING BDIROR HO-350ST PA 1 16 CR_23447 BDI60X85X8 CRW1 V 1 17 .25in Pipe Plug ZIE25RKPPZ 2 18 1/4-20 X 1.25 CAP SCREW ZIE25C125KCS 6 19 1/4 X 5/8 FLAT WASHER ZIE25NWSF3 2 20 050 Snap Ring BDIROR SHR-50ST PA 1 21 10-32 X .50 BUTTON HEAD CAP SCREW ZIE10F50KBCS/FINE 2 22 10-24 X 1.25 CAP SCREW ZIE10C125KCS 9 23 10 Series Shift Fork Pin (.750 Long) ZIE25R75PDP 1 24 .187 Ball BDIH/B CS 3/16 GR 25 2 25 Lee Spring 2.000 LS-LC 026B 17 M 1	7	10 Series Shift Fork	SCS-REV-10S-STFK	1
10       Quick Change Neutral Only Shift Collar       SCS-TC-QC-NEUTRAL-STCR       1         11       Koyo B-1212       BDIKOY B-1212       1         12       Allison Transmission Sensor       TP-TN40035       2         13       175 Snap Ring       BDIROR SH-175ST PA       3         14       206 Snap Ring       BDIROR SH-206ST PA       2         15       350 INT. SNAP RING       BDIROR HO-350ST PA       1         16       CR_23447       BDI60X85X8 CRW1 V       1         17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	8	Shift Lever	SCS-REV-10S-STLR	1
10   Quick Change Neutral Only Shirt Collar   STCR   1     11   Koyo B-1212   BDIKOY B-1212   1     12   Allison Transmission Sensor   TP-TN40035   2     13   175 Snap Ring   BDIROR SH-175ST PA   3     14   206 Snap Ring   BDIROR SH-206ST PA   2     15   350 INT. SNAP RING   BDIROR HO-350ST PA   1     16   CR_23447   BDI60X85X8 CRW1 V   1     17   .25in Pipe Plug   ZIE25RKPPZ   2     18   1/4-20 X 1.25 CAP SCREW   ZIE25C125KCS   6     19   1/4 X 5/8 FLAT WASHER   ZIE25NWSF3   2     20   050 Snap Ring   BDIROR SHR-50ST PA   1     21   10-32 X .50 BUTTON HEAD CAP SCREW   ZIE10F50KBCS/FINE   2     22   10-24 X 1.25 CAP SCREW   ZIE10C125KCS   9     23   10 Series Shiff Fork Pin (.750 Long)   ZIE25R75PDP   1     24   .187 Ball   BDIH/B CS 3/16 GR 25   2     25   Lee Spring 2.000   LS-LC 026B 17 M   1	9	6011-C3	SKF6011/C3	1
12       Allison Transmission Sensor       TP-TN40035       2         13       175 Snap Ring       BDIROR SH-175ST PA       3         14       206 Snap Ring       BDIROR SH-206ST PA       2         15       350 INT. SNAP RING       BDIROR HO-350ST PA       1         16       CR_23447       BDI60X85X8 CRW1 V       1         17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shift Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	10	Quick Change Neutral Only Shift Collar		1
13       175 Snap Ring       BDIROR SH-175ST PA       3         14       206 Snap Ring       BDIROR SH-206ST PA       2         15       350 INT. SNAP RING       BDIROR HO-350ST PA       1         16       CR_23447       BDI60X85X8 CRW1 V       1         17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	11	Koyo B-1212	BDIKOY B-1212	1
14       206 Snap Ring       BDIROR SH-206ST PA       2         15       350 INT. SNAP RING       BDIROR HO-350ST PA       1         16       CR_23447       BDI60X85X8 CRW1 V       1         17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	12	Allison Transmission Sensor	TP-TN40035	2
15       350 INT. SNAP RING       BDIROR HO-350ST PA       1         16       CR_23447       BDI60X85X8 CRW1 V       1         17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shift Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	13	175 Snap Ring	BDIROR SH-175ST PA	3
16       CR_23447       BDI60X85X8 CRW1 V       1         17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	14	206 Snap Ring	BDIROR SH-206ST PA	2
17       .25in Pipe Plug       ZIE25RKPPZ       2         18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shift Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	15	350 INT. SNAP RING	BDIROR HO-350ST PA	1
18       1/4-20 X 1.25 CAP SCREW       ZIE25C125KCS       6         19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	16	CR_23447	BDI60X85X8 CRW1 V	1
19       1/4 X 5/8 FLAT WASHER       ZIE25NWSF3       2         20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shift Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	17	.25in Pipe Plug	ZIE25RKPPZ	2
20       050 Snap Ring       BDIROR SHR-50ST PA       1         21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	18	1/4-20 X 1.25 CAP SCREW	ZIE25C125KCS	6
21       10-32 X .50 BUTTON HEAD CAP SCREW       ZIE10F50KBCS/FINE       2         22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	19	1/4 X 5/8 FLAT WASHER	ZIE25NWSF3	2
22       10-24 X 1.25 CAP SCREW       ZIE10C125KCS       9         23       10 Series Shiff Fork Pin (.750 Long)       ZIE25R75PDP       1         24       .187 Ball       BDIH/B CS 3/16 GR 25       2         25       Lee Spring 2.000       LS-LC 026B 17 M       1	20	050 Snap Ring	BDIROR SHR-50ST PA	1
23 10 Series Shift Fork Pin (.750 Long) ZIE25R75PDP 1 24 .187 Ball BDIH/B CS 3/16 GR 25 2 25 Lee Spring 2.000 LS-LC 026B 17 M 1	21	10-32 X .50 BUTTON HEAD CAP SCREW	ZIE10F50KBCS/FINE	2
24 .187 Ball BDIH/B CS 3/16 GR 25 2 25 Lee Spring 2.000 LS-LC 026B 17 M 1	22	10-24 X 1.25 CAP SCREW	ZIE10C125KCS	9
25 Lee Spring 2.000 LS-LC 026B 17 M 1	23	10 Series Shift Fork Pin (.750 Long)	ZIE25R75PDP	1
	24	.187 Ball	BDIH/B CS 3/16 GR 25	2
26 10-24 X 1.00 CAP SCREW ZIE10C100KCS 1	25	Lee Spring 2.000	LS-LC 026B 17 M	1
	26	10-24 X 1.00 CAP SCREW	ZIE10C100KCS	1

## Tolerances X.XX ± .015

X.XX ± .015 X.XXX ± .005 X.XXXX ± .0005

## Q.C. Transfer Case w/ Neutral SCS-TC-QC-NEUTRAL

The Information contained in this Brawing is confidential and trade secent to SCS Gearbox, a

739 West Main St.
Bellevue, OH. 44811





