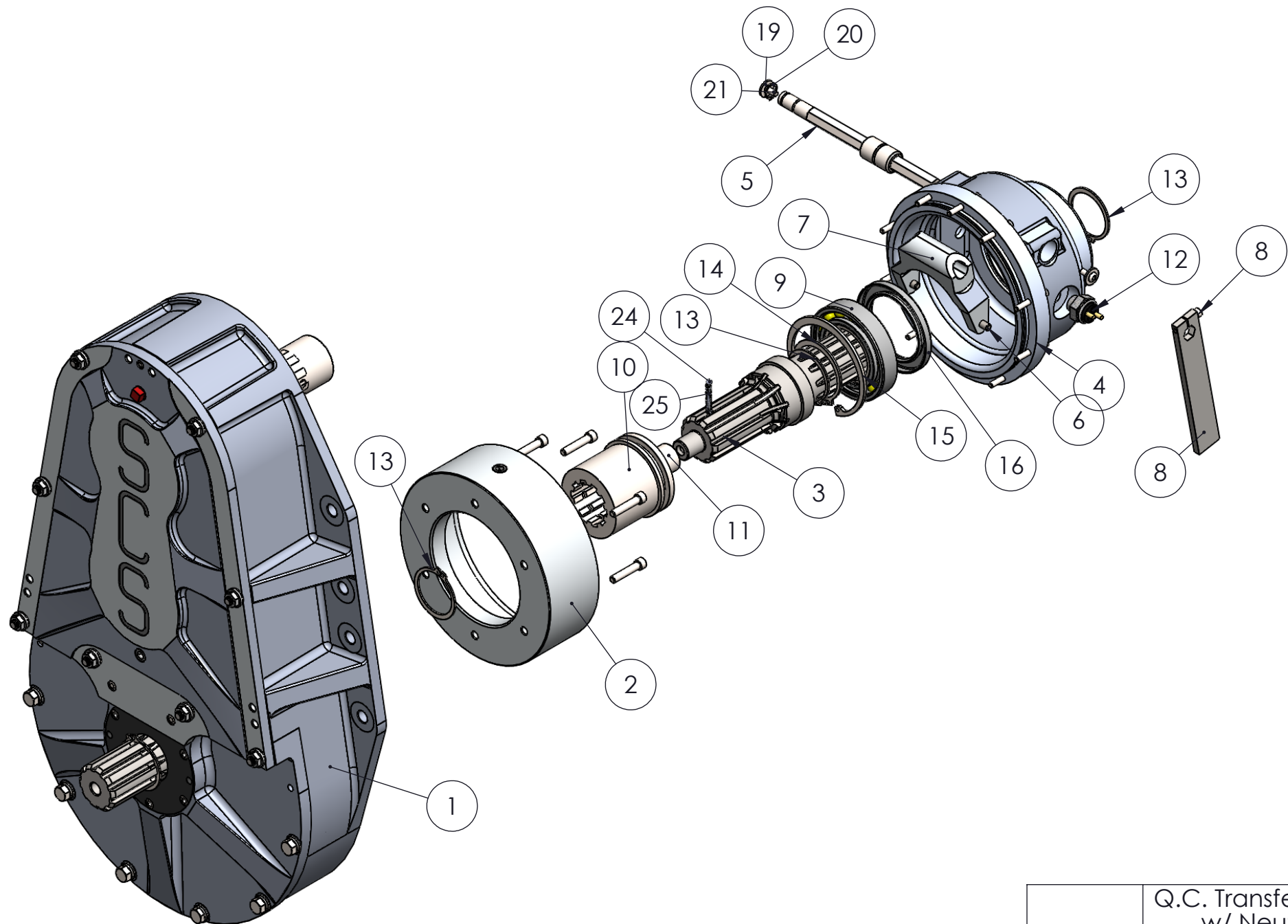
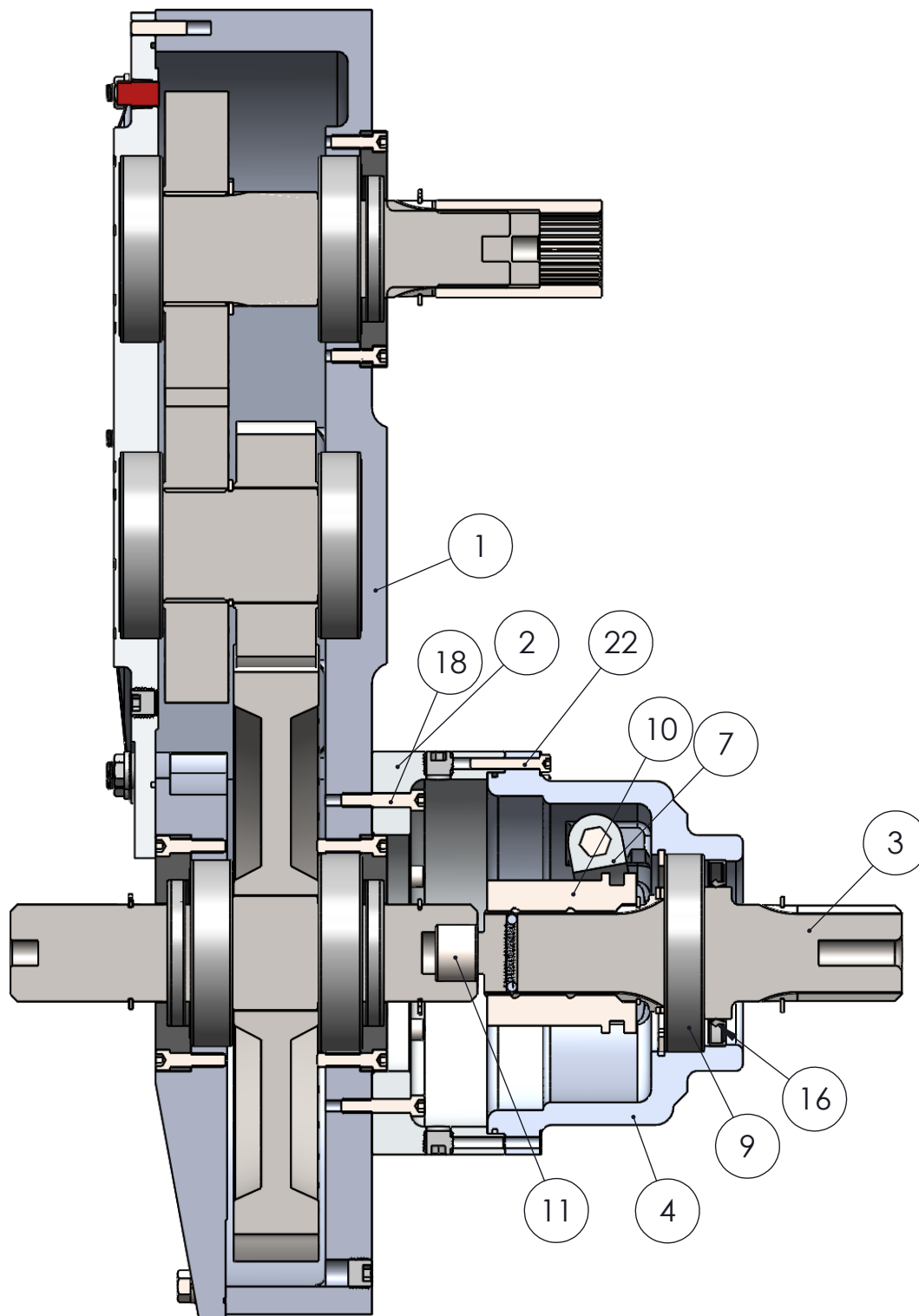


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



739 West Main St. Bellevue, OH. 44811		Q.C. Transfer Case w/ Neutral		
		The Information contained in this Drawing is Confidential and Trade Secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering		
SIZE	Material:	Heat Treat:	REV	
SCALE	SCS-TC-QC-NEUTRAL		SHEET	



ITEM NO.	PART NAME	Description	Default/QTY.
1	Quick Change Transfer Case	SCS-TC-QC-DCT	1
2	Quick Change Neutral Bell Extension	SCS-TC-QC-NEUTRAL-BELLEXT	1
3	Quick Change Neutral Output	SCS-TC-QC-OS-NEUTRAL	1
4	10 Series Case	SCS-REV-10S-CASE	1
5	10 Series Hex Shaft	SCS-REV-10S-HXST	1
6	10 Series Shift Fork Pin (1.000 Long)	ZIE25R100PDP	1
7	10 Series Shift Fork	SCS-REV-10S-STFK	1
8	Shift Lever	SCS-REV-10S-STLR	1
9	6011-C3	SKF6011/C3	1
10	Quick Change Neutral Only Shift Collar	SCS-TC-QC-NEUTRAL-STCR	1
11	Koyo B-1212	BDIKOY B-1212	1
12	Allison Transmission Sensor	TP-TN40035	2
13	175 Snap Ring	BDIROR SH-175ST PA	3
14	206 Snap Ring	BDIROR SH-206ST PA	2
15	350 INT. SNAP RING	BDIROR HO-350ST PA	1
16	CR_23447	BDI60X85X8 CRW1 V	1
17	.25in Pipe Plug	ZIE25RKPPZ	2
18	1/4-20 X 1.25 CAP SCREW	ZIE25C125KCS	6
19	1/4 X 5/8 FLAT WASHER	ZIE25NWSF3	2
20	050 Snap Ring	BDIROR SHR-50ST PA	1
21	10-32 X .50 BUTTON HEAD CAP SCREW	ZIE10F50KBSCS/FINE	2
22	10-24 X 1.25 CAP SCREW	ZIE10C125KCS	9
23	10 Series Shift Fork Pin (.750 Long)	ZIE25R75PDP	1
24	.187 Ball	BDIH/B CS 3/16 GR 25	2
25	Lee Spring 2.000	LS-LC 026B 17 M	1
26	10-24 X 1.00 CAP SCREW	ZIE10C100KCS	1

Tolerances

X.XX ± .015
X.XXX ± .005
X.XXXX ± .0005

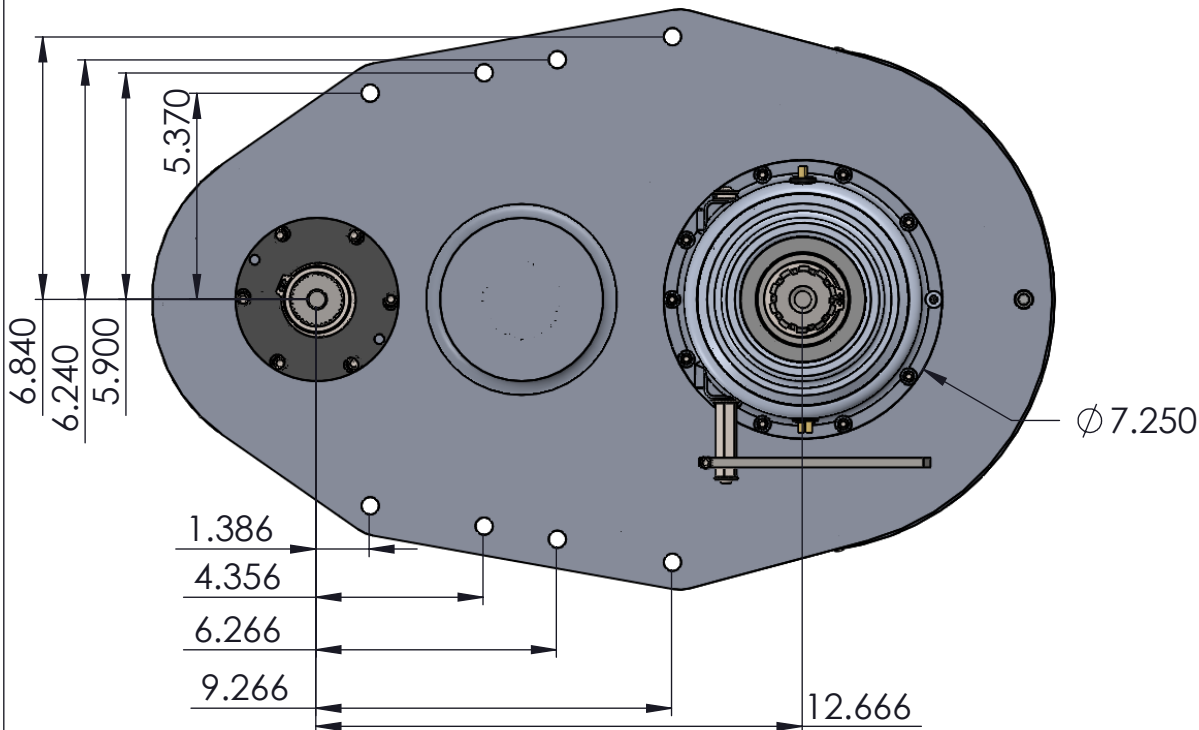
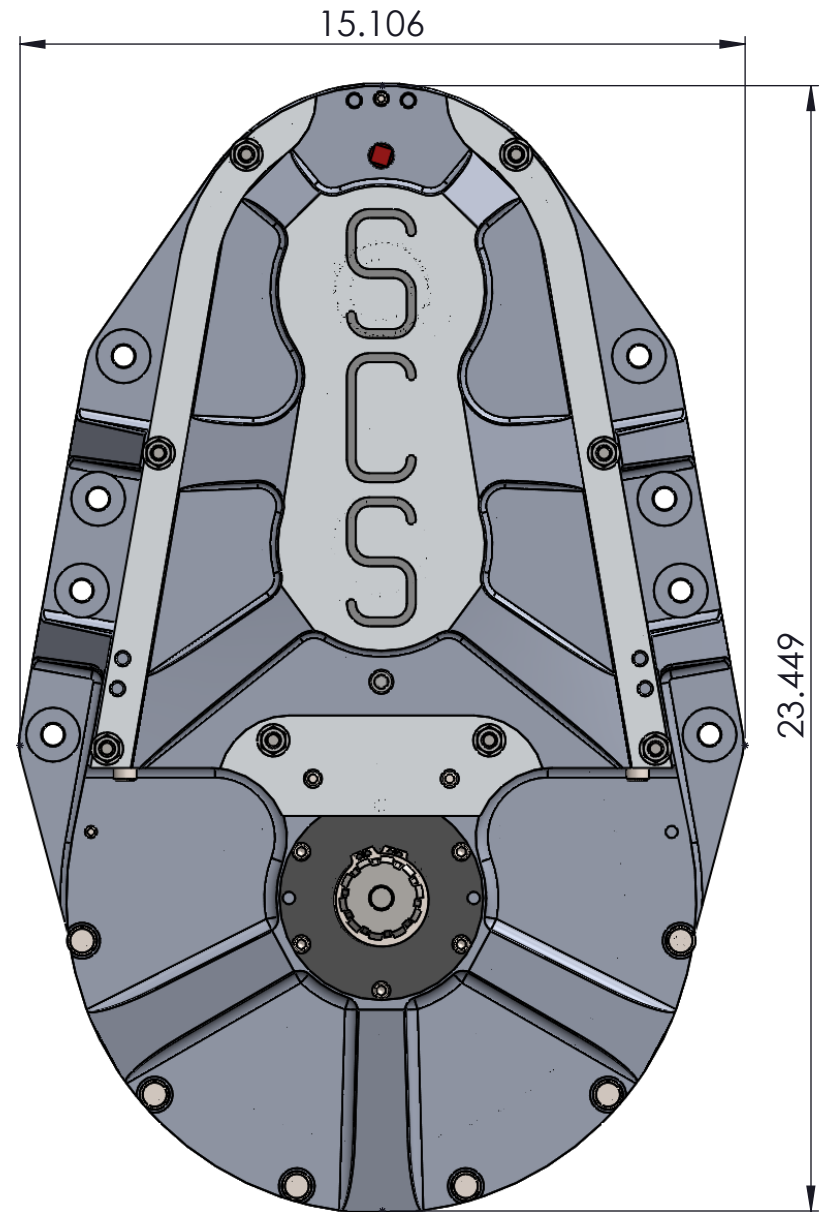
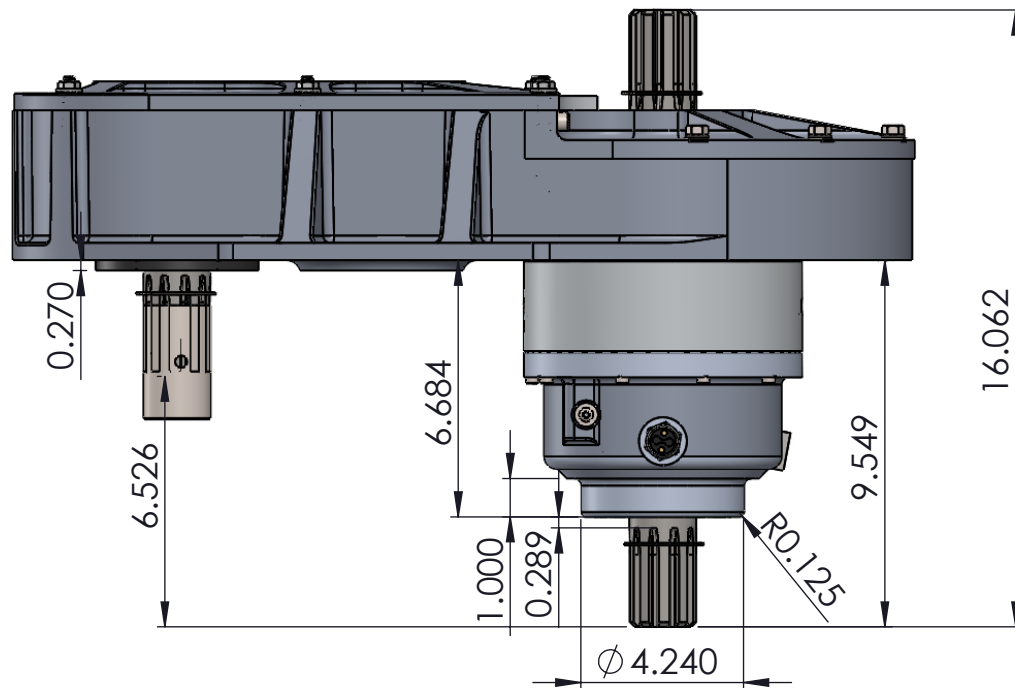


Q.C. Transfer Case w/ Neutral
SCS-TC-QC-NEUTRAL

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739 West Main St.
Bellevue, OH. 44811

Material:	Heat Treat:	REV
SCALE	SHEET	



Tolerances	
X.XX	$\pm .015$
X.XXX	$\pm .005$
X.XXXX	$\pm .0005$

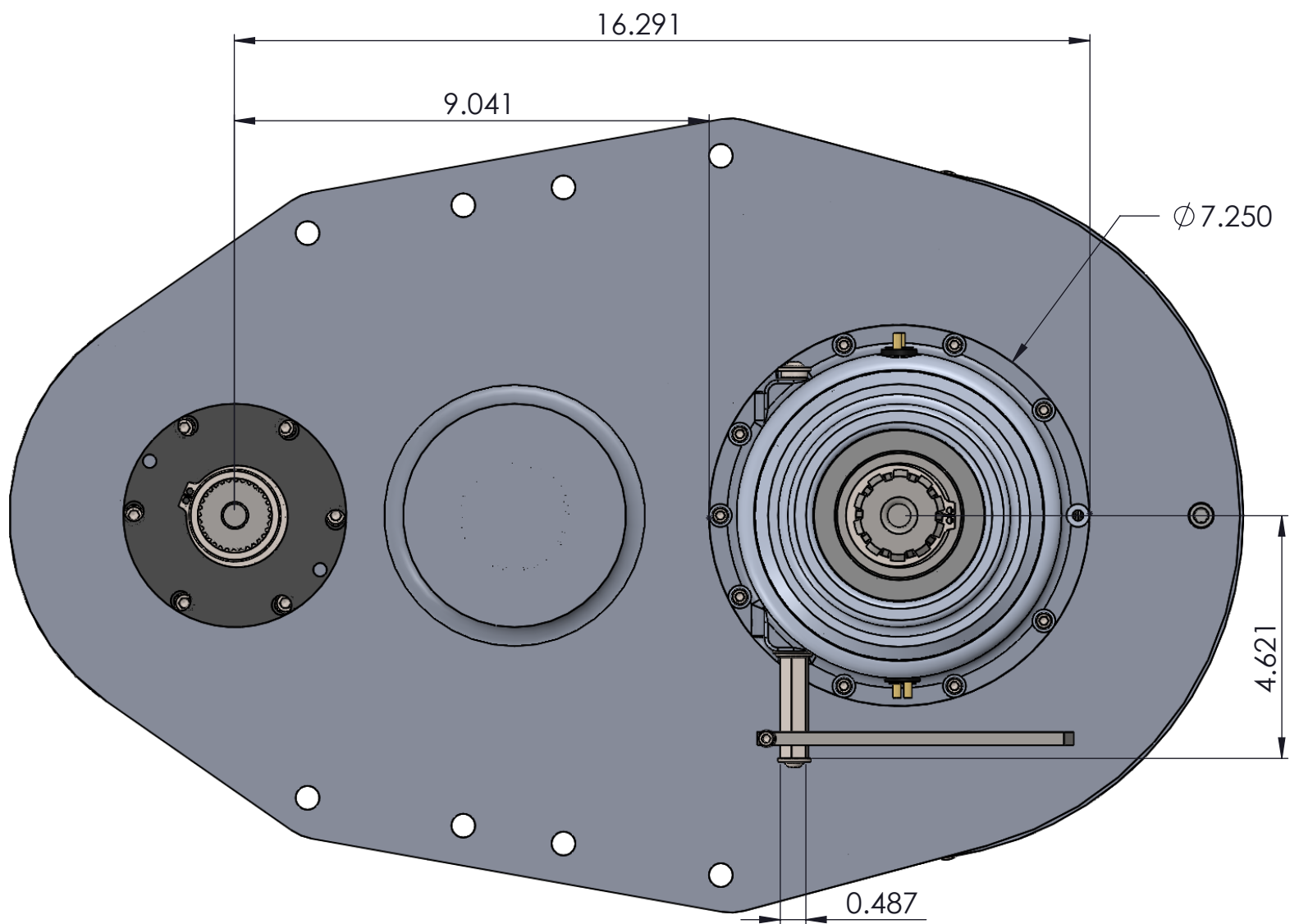


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Q.C. Transfer Case w/ Neutral

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SIZE	MATERIAL:	HEAT TREAT:	REV
SCALE	SCS-TC-QC-NEUTRAL		



Tolerances

X.XX ± .015
 X.XXX ± .005
 X.XXXX ± .0005



Q.C. Transfer Case w/ Neutral

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 Bellevue, OH. 44811

Material:	Heat Treat:	REV
SCAL	SCS-TC-QC-NEUTRAL	SHEET