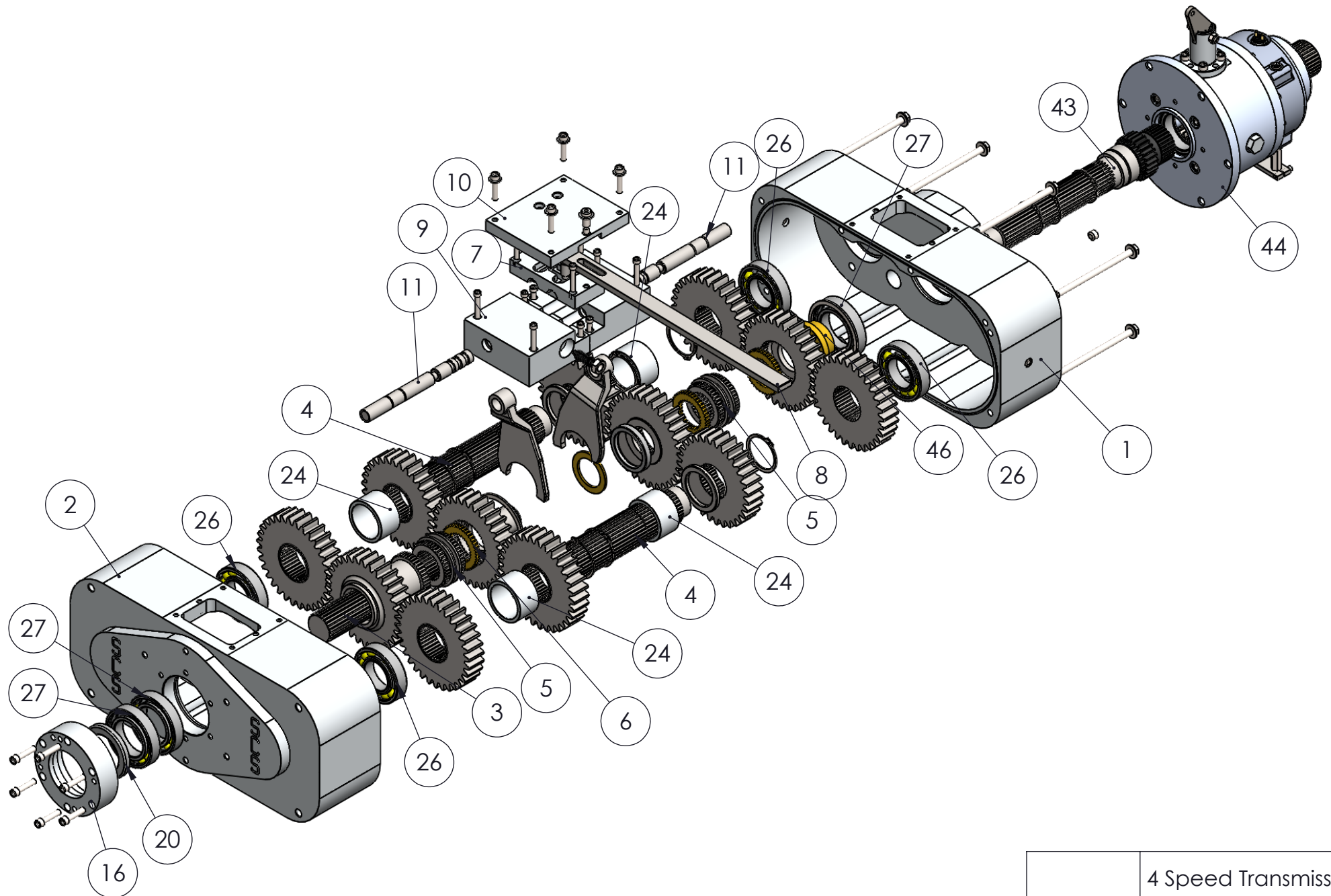


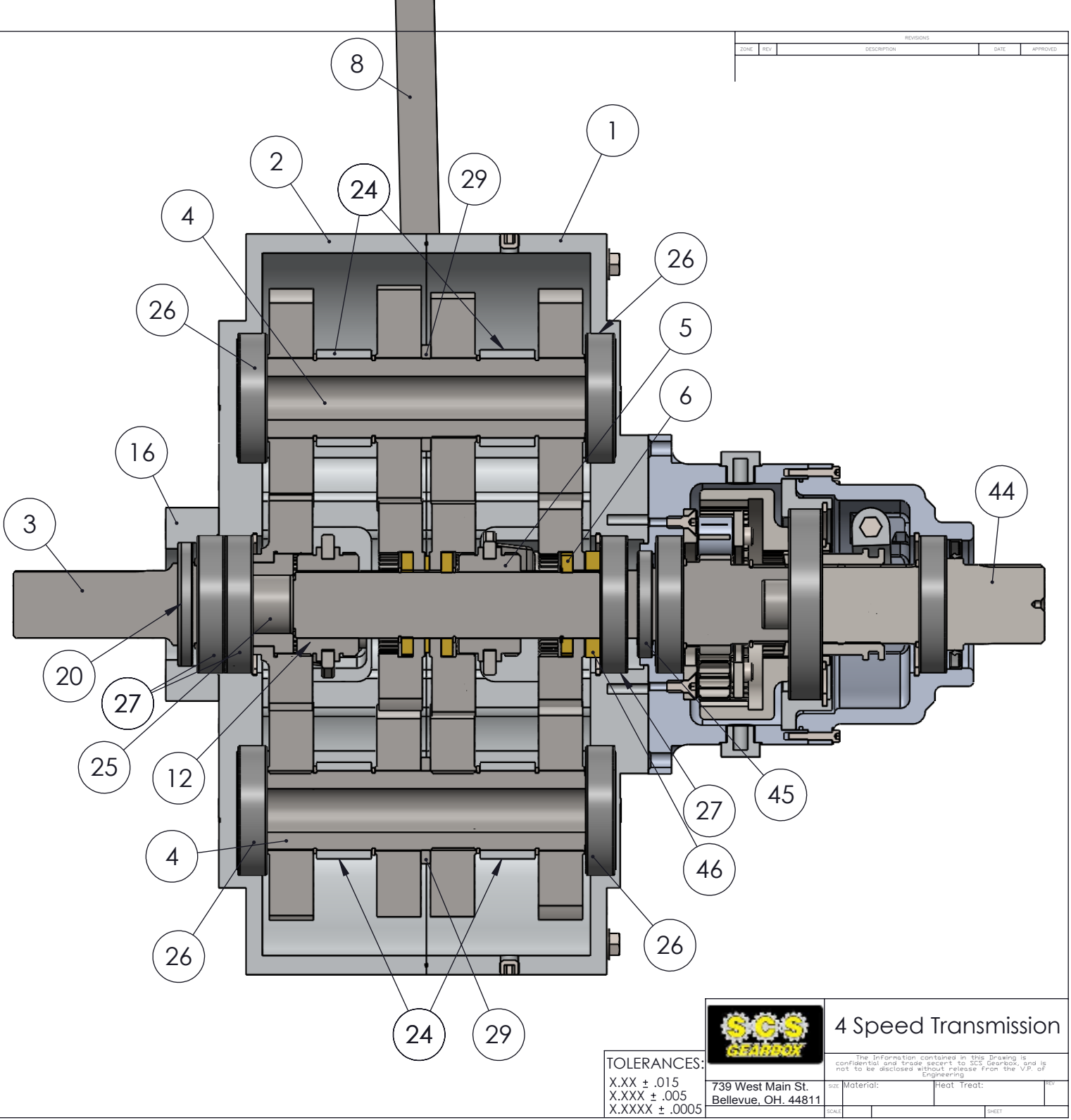
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



TOLERANCES:
X.XX ± .015
X.XXX ± .005
X.XXXX ± .0005

739 West Main St. Bellevue, OH. 44811		4 Speed Transmission		
		The Information contained in this Drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering		
SIZE	Material:	Heat Treat:	REV	
SCALE			SHEET	

ITEM NO.	PART NUMBER	4 Speed With Reverse/ QTY.
1	3 speed back case	1
2	3 speed case	1
3	3 Speed Input shaft	1
4	3 Speed counter shaft	2
5	3 Speed Shift Collar	2
6	3 speed brass insert	3
7	3 Speed Shift Block	1
8	3 Speed Shift Handle	1
9	3 Speed Shifter Block 2	2
10	3 Speed Shifter Cover Plate	1
11	3 Speed Shifter Rod	2
12	32 Tooth Gear 1.000 3 Speed	1
13	33 Tooth 1.065 3 speed	1
14	3 Speed Shift Yoke 1	2
15	brass spacer	1
16	3 Speed Bearing Block	1
17	32 Tooth Gear 1.000	4
18	Shift Pin	1
19	Spring Plunger	2
20	21267	1
21	31 tooth 1.065	3
22	33 Tooth 1.065	1
23	31 tooth 1.065 3 speed	1
24	3 speed spacer 3	4
25	Koyo B-2020	1
26	209 C3 Ball	4
27	6011-C3	3
28	BDI .75x .125 O-Ring	4
29	3 speed spacer	2
30	B27.1 - NA1-175	3
31	B27.1 - NA1-206	7
32	B27.1 - NA1-75	4
33	B27.1 - NA1-212	1
34	Preferred Narrow FW 0.375	9
35	Preferred Narrow FW 0.3125	4
36	HBOLT 0.3750-16x5.75x1-N	8
37	SHSSCREW 0.375x0.75-N	1
38	HX-SHCS 0.25-28x1.5x1-N	12
39	HX-SHCS 0.3125-18x1.375x1.375-N	10
40	HJNUT 0.5000-13-D-N	2
41	SSFLATSKT 0.5-13x0.375-HX-N	4
42	B27.1 - NA2-347	2
43	3 Speed Output shaft external reverser	1
44	10 Series Gearbox	1
45	21063	1
46	4 Speed Spacer	1
47	32 Tooth Shifttable	1



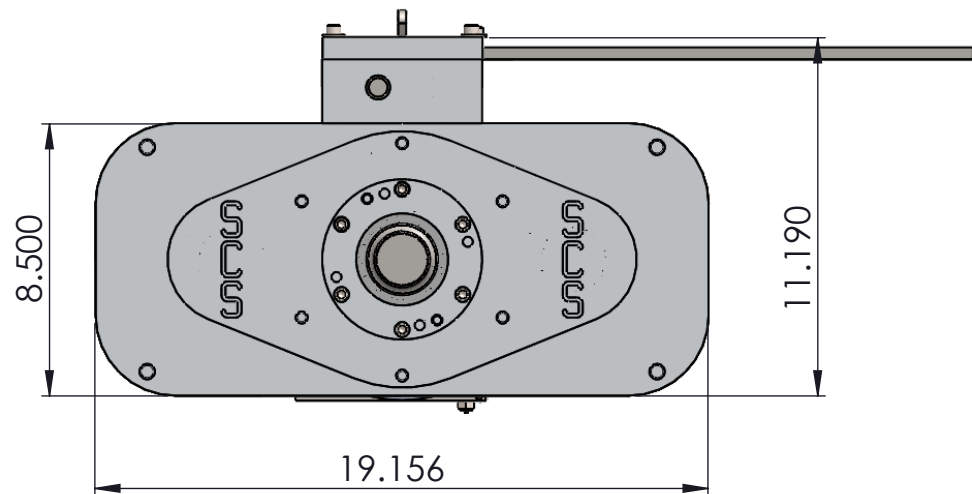
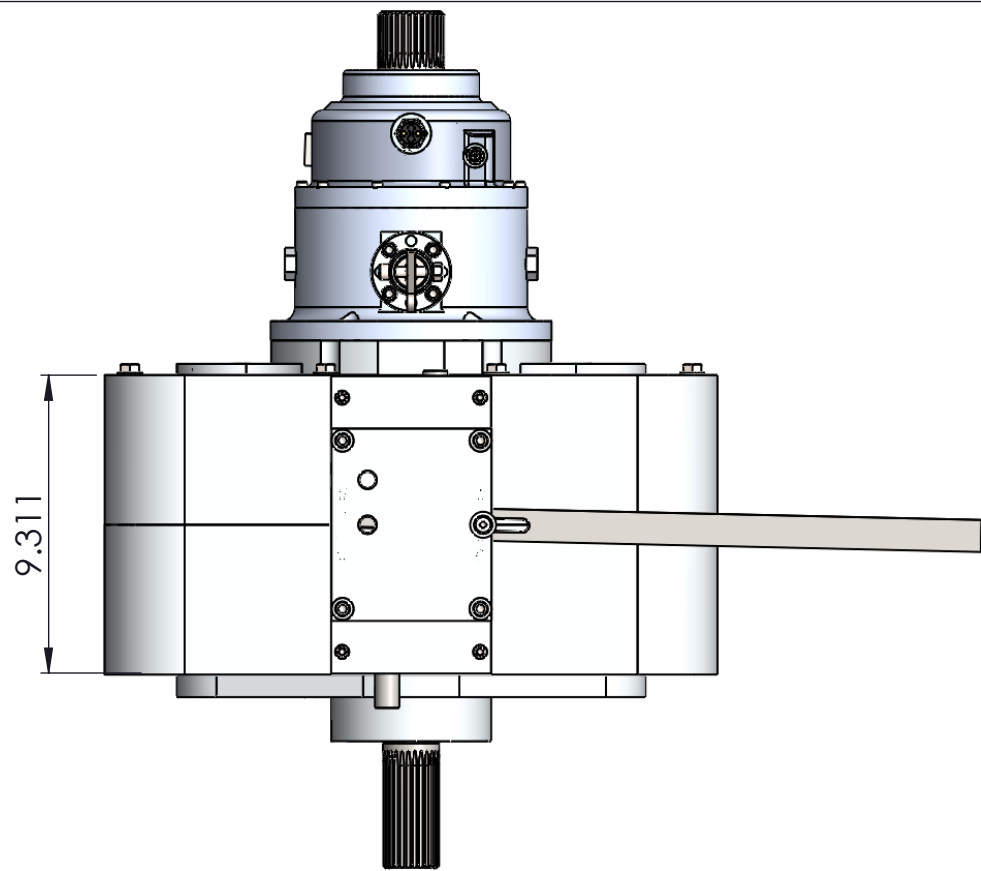
4 Speed Transmission

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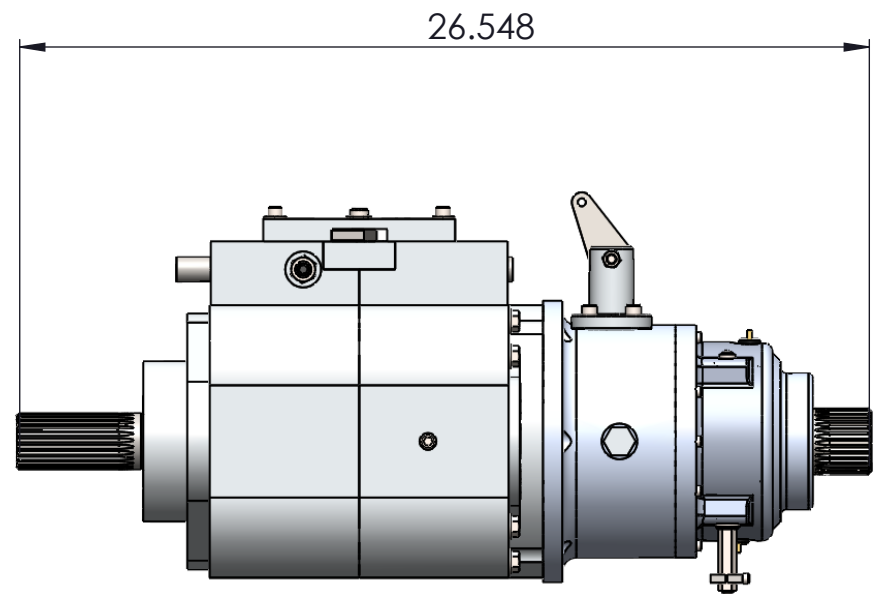
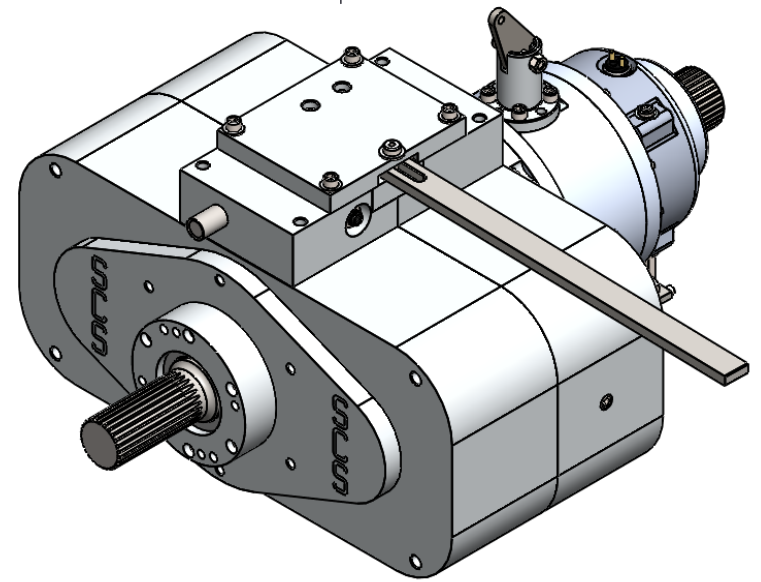
TOLERANCES:
X.XX ± .015
X.XXX ± .005
X.XXXX ± .0005

739 West Main St.
Bellevue, OH. 44811

Material:	Heat Treat:	REV
SCALE:		SHEET



Approx Weight: 210 Lbs



4 Speed Transmission

TOLERANCES:
X.XX ± .015
X.XXX ± .005
X.XXXX ± .0005

739 West Main St.
Bellevue, OH. 44811

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Material:	Heat Treat:	REV
SCALE		SHEET