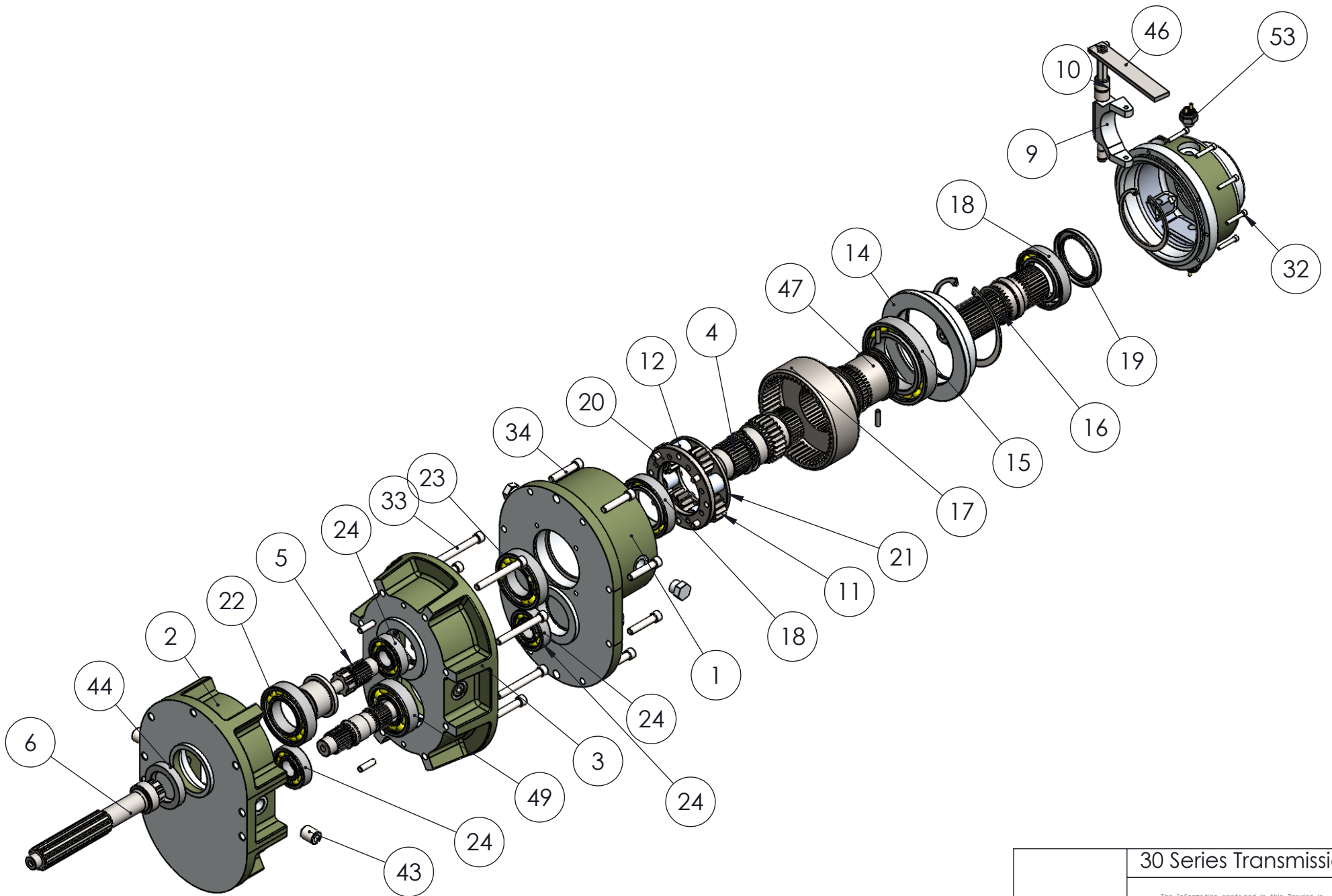
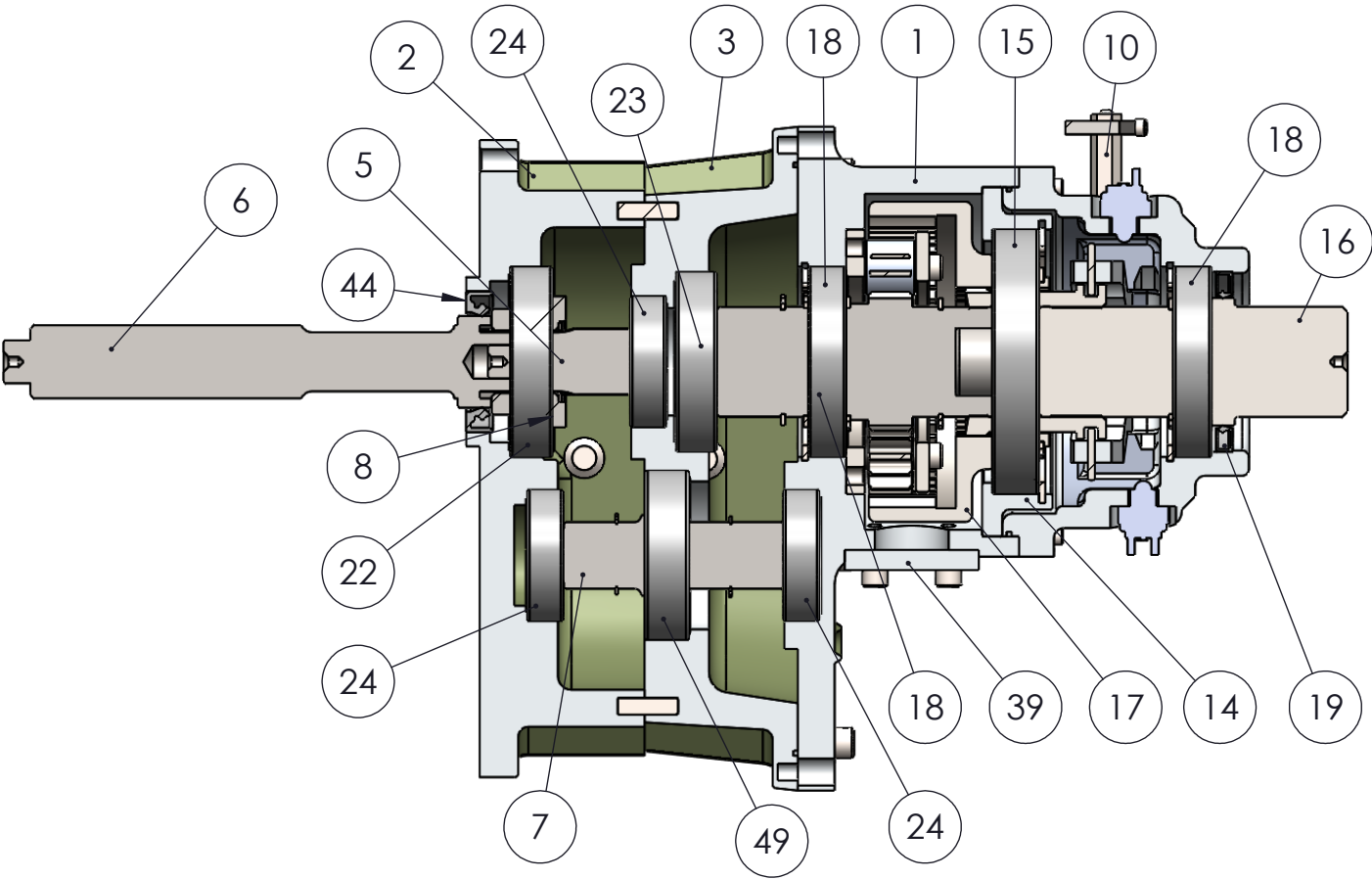


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



30 Series Transmission				
The Information contained in this Drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering.				
739 West Main St. Bellevue, OH. 44811	SIZE	FIG. NO.	DWG. NO.	REV.
SCALE				SHEET

ITEM NO.	PART NUMBER	Default t/ QTY.
1	30 Series Front Case	1
2	30 Series Gearbox Front Case Case	1
3	30 Series Rear Case	1
4	30 Series Sun Gear Shaft	1
5	30 Series Primary Shaft	1
6	30 Series Input Shaft	1
7	30 Series Countershaft	1
8	30 Series Drive Coupler	1
9	10 Series Shift Fork	1
10	10 Series Hex Shaft	1
11	10 Series Planetary Gear	4
12	10 Series Planetary Stand	4
13	10 Series Planetary Pin	4
14	10 Series Bearing Support	1
15	6016-C3	1
16	10 Series Output Shaft	1
17	10 Series Ring Gear	1
18	6011-C3	2
19	CR_23447	1
20	10 Series Planetary Bottom Plate	1
21	10 Series Planetary Plate	1
22	210-C3	1
23	209 C3 Ball	1
24	305-C3	3
25	B27.1 - NA2-500	1
26	B27.1 - NA2-347	2
27	B27.1 - NA1-312	1
28	206 Snap Ring	3
29	B27.1 - NA1-212	2
30	B27.1 - NA1-125	3
31	B27.1 - NA1-46	1
32	10-24 x 1.25 Cap Screw	10
33	3/8-16 x 3.25 Cap Screw	8
34	3/8-16 x 1.875 Cap Screw	8
35	5/16-18 x 1.375 Cap Screw	8
36	5/16-18 x 0.75 Cap Screw	4
37	10-32 x 1.0 Cap Screw	1
38	5/16-18 x 0.75 Socket Countersunk	4
39	10 Series brake cap	1
40	5/16 x 1.125 Dowel	2
41	Koyo B-1612	1
42	Drain Plug	2
43	3/4 Drain Plug	4
44	CR_16945	1
45	10-24 x1.0	2
46	Shift Lever	1
47	10 Series Shift Collar	1
48	1.0in Shift Fork Pin	2
49	307-C3	1
50	0.187 Ball	2
51	Lee Spring 1.125	2
52	20 Series Reverser Case Big Bore	1
53	Allison Transmission Sensor	2

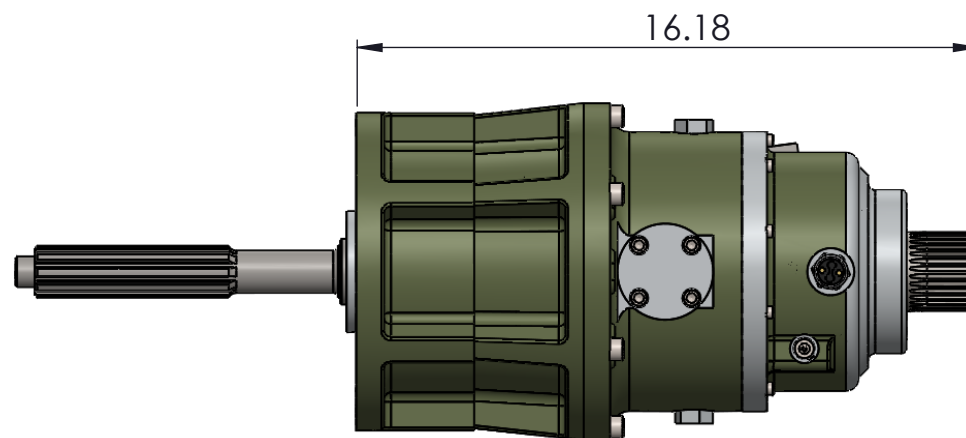
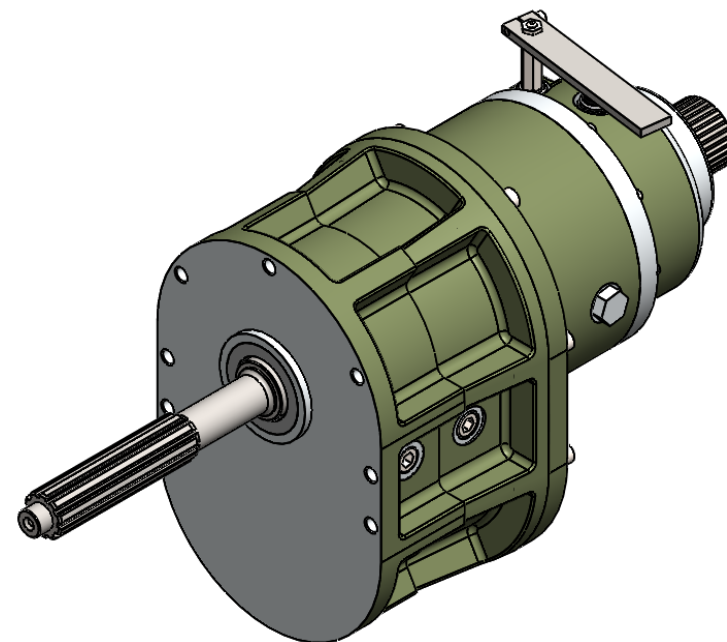
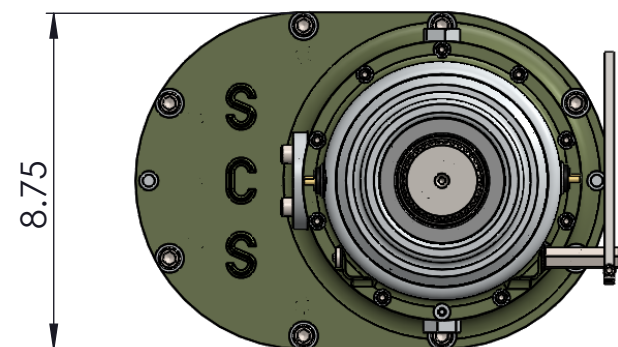


### 30 Series Transmission

The Information contained in this Drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering.

739 West Main St.  
Bellevue, OH. 44811

SIZE: TSCM NO.: DWG NO.: REV: SCALE: SHEET:



X.XX ± .015
X.XXX ± .005
X.XXXX ± .0005



### 30 Series Transmission

The Information contained in this Drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering

739 West Main St.  
Bellevue, OH. 44811

SIZE	Material:	Heat Treat:	REV
------	-----------	-------------	-----

SCALE		SHEET
-------	--	-------