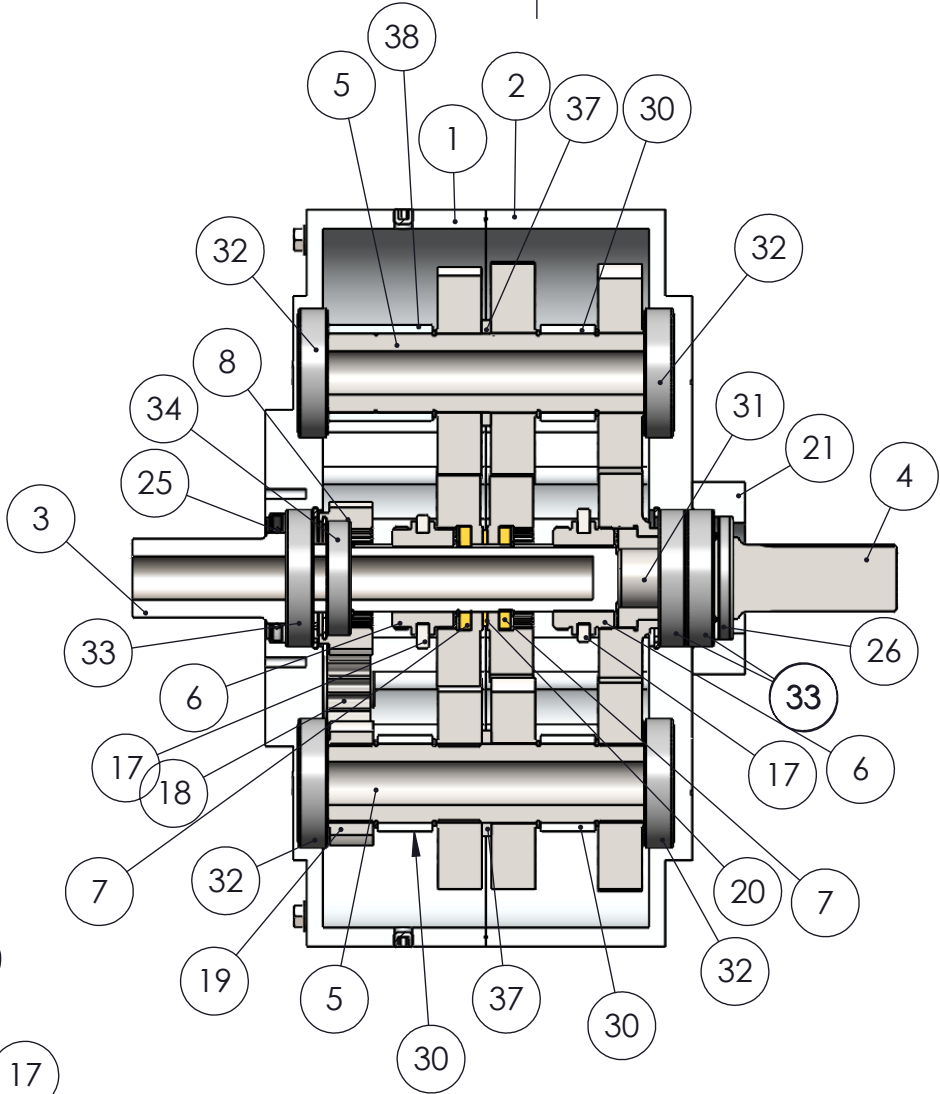
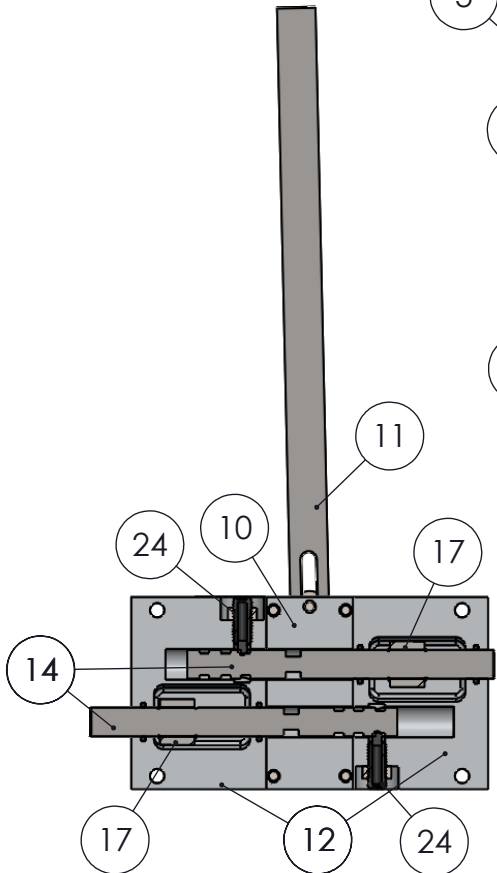


3 Speed Transmission

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739 West Main St. Bellevue, OH. 44811	SIZE	FORM NO.	DWG NO.	REV
SCALE				SHEET

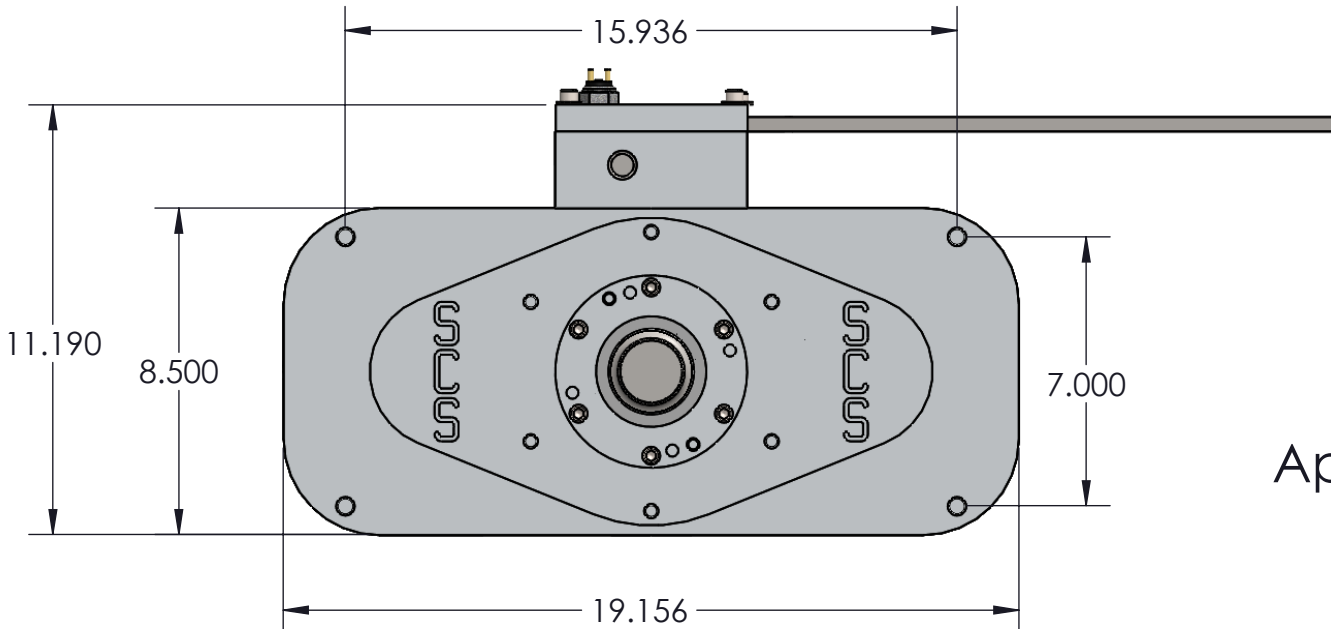
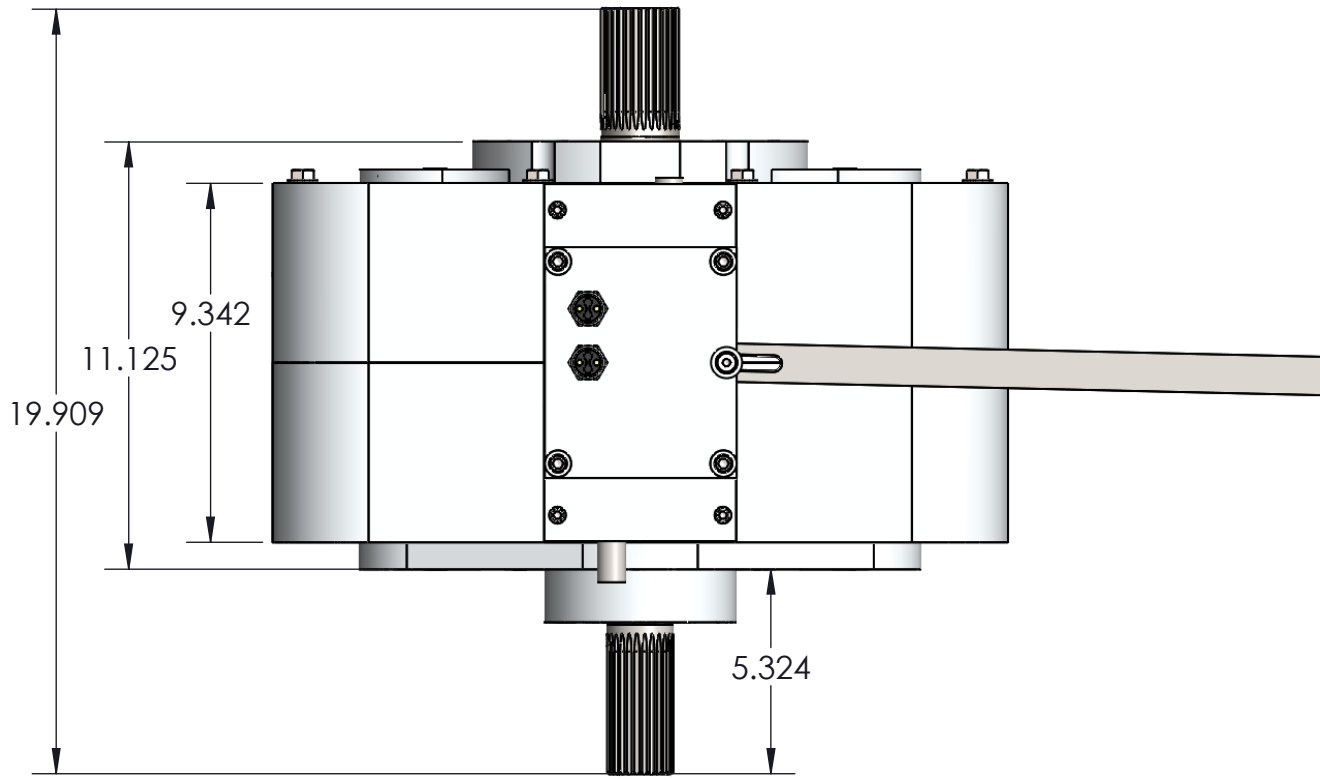
ITEM NO.	PART NUMBER	Default/QTY.
1	3 speed back case	1
2	3 speed case	1
3	3 Speed Output shaft	1
4	3 Speed Input shaft	1
5	3 Speed counter shaft	2
6	3 Speed Shift Collar	2
7	3 speed brass insert	2
8	3 Speed Rev Gear	1
9	3 Speed Rev Idler Post	1
10	3 Speed Shift Block	1
11	3 Speed Shift Handle	1
12	3 Speed Shifter Block 2	2
13	3 Speed Shifter Cover Plate	1
14	3 Speed Shifter Rod	2
15	32 Tooth Gear 1.000 3 Speed	1
16	33 Tooth 1.065 3 speed	1
17	3 Speed Shift Yoke 1	2
18	3 Speed CS Rev Idler Gear	1
19	3 Speed CS Rev Gear	1
20	brass spacer	1
21	3 Speed Bearing Block	1
22	32 Tooth Gear 1.000	2
23	Shift Pin	1
24	Spring Plunger	2
25	CR_23447	1
26	21267	1
27	31 tooth 1.065	3
28	33 Tooth 1.065	1
29	31 tooth 1.065 3 speed	1
30	3 speed spacer 3	3
31	Koyo B-2020	1
32	209 C3 Ball	4
33	6011-C3	3
34	6009-C3	1
35	5205_A	1
36	BDI .75x .125 O-Ring	4
37	3 speed spacer	2
38	3 speed spacer 4	1
39	B27.1 - NA1-175	3
40	B27.1 - NA1-100	1
41	B27.1 - NA1-206	7
42	B27.1 - NA1-75	4
43	B27.1 - NA1-212	1
44	B27.1 - NA2-206	1
45	B27.1 - NA2-300	1
46	B27.1 - NA2-347	2
47	Preferred Narrow FW 0.375	9
48	Preferred Narrow FW 0.3125	4
49	HBOLT 0.3750-16x5.75x1-N	8
50	SHSSCREW 0.375x0.75-N	1
51	HX-SHCS 0.25-28x1.5x1-N	12
52	HX-SHCS 0.3125-18x1.375x1.375-N	10
53	HJNUT 0.5000-13-D-N	2
54	SSFLATSKT 0.5-13x0.375-HX-N	4
55	Allison Transmission Sensor	2



3 Speed Transmission

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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



Approx. Weight: 155 lbs



3 Speed Transmission

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739 West Main St. Bellevue, OH. 44811	SIZE	FORM NO.	DWG NO.	REV
SCALE	SHEET			