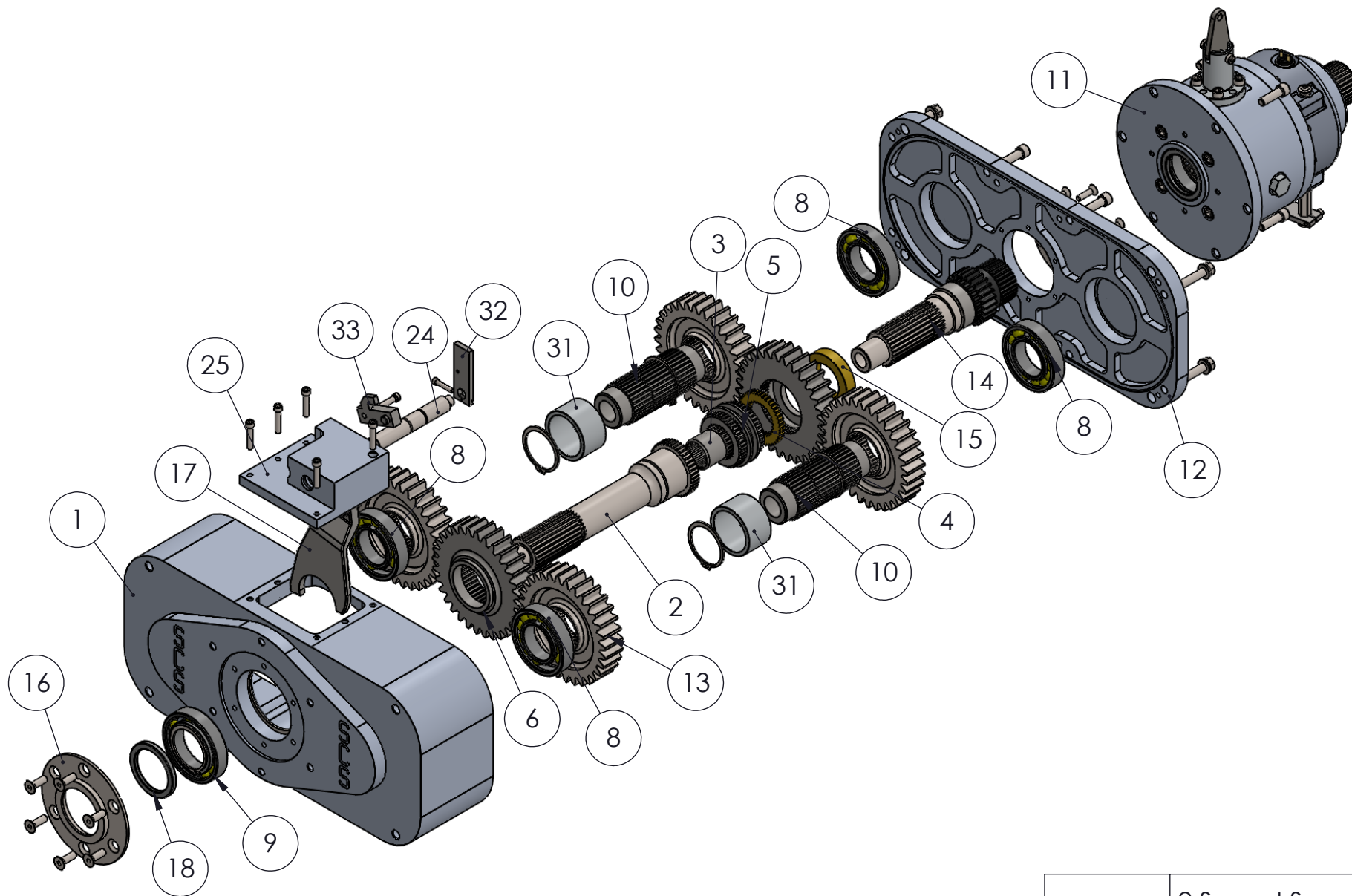




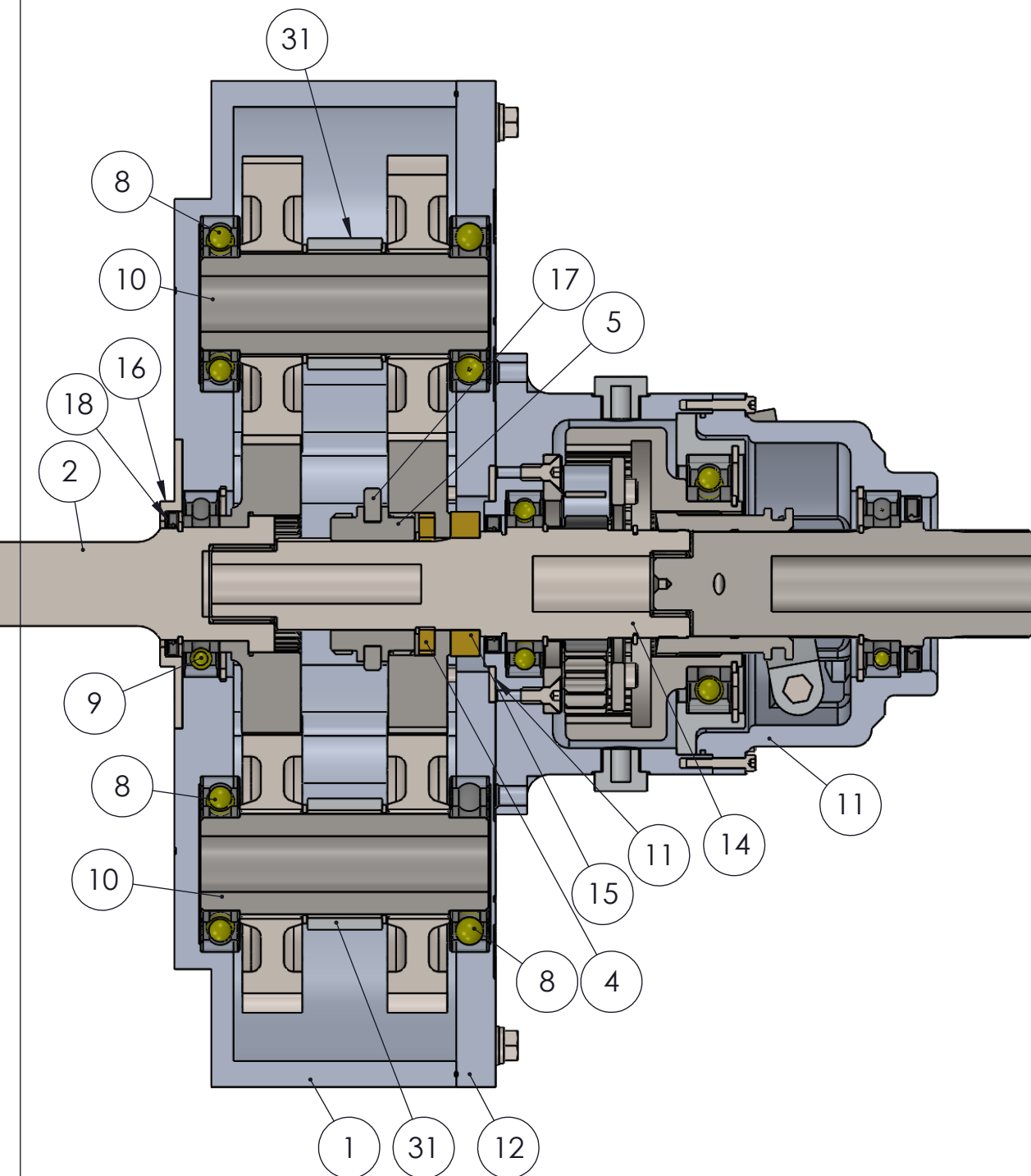
Tolerances

X.XX ± .015
X.XXX ± .005
X.XXXX ± .0005

2 Speed Super Duty

The information contained in this drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering

739 West Main St. Bellevue, OH. 44811	Material:	Heat Treat:	REV
SCALE:			SHEET



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3 speed case	SCS-TMN-3SPD-FNTCASE	1
2	2 Speed Input shaft	SCS-TMN-3SPD-IS-27SPLINE	1
3	Koyo B-2020	BDIKOY B-2020	1
4	3 speed brass insert	SCS-TMN-3SPD-BRSIRT	1
5	3 Speed Shift Collar	SCS-TMN-3SPD-SFTCLR	1
6	32 Tooth Gear 1.000 3 Speed	PER CASE	1
7	32 Tooth Shiftable	Per Case	1
8	209 C3 Ball	SKF209/C3	4
9	6011-C3	SKF6011/C3	1
10	2 Speed counter shaft		2
11	10 Series Gearbox	SCS-REV-10S-ISDEL	1
12	Take Out Plate	SCS-TMN-TAKEOUT-PLATE	1
13	32 Tooth Gear 1.000	Per Case	4
14	2 Speed Output shaft external reverser	SCS-TMN-3SPD-OS-EXTREV	1
15	2 Speed bushing		1
16	2 Speed Front Seal Ring	SCS-TMN-3SPD-BRGSPT	1
17	3 Speed Shift Yoke	SCS-TMN-3SPD-SFTYOKE	1
18	21069		1
19	2 Speed Output Ring		1
20	350 INT. SNAP RING	BDIROR HO-350ST PA	1
21	212 Snap Ring	BDIROR SH-212ST PA	1
22	175 Snap Ring	BDIROR SH-175ST PA	1
23	206 Snap Ring	BDIROR SH-206ST PA	4
24	2 Speed Shifter Rod	SCS-TMN-3SPD-SFTROD	1
25	3 Speed Shifter Block 2	SCS-TMN-3SPD-SFTBLKBASE	1
26	5/16-18 X 1.00 FLAT SOCKET HEAD CAP SCREW	ZIE31C100KFC	6
27	1/4-20 X 1.00 FLAT SOCKET HEAD CAP SCREW	ZIE25C100KFC	6
28	3/8-16 X 1.25 CAP SCREW	ZIE37C125KCS	8
29	1/4-20 X 1.25 CAP SCREW	ZIE25C125KCS	5
30	10-24 X 1.00 CAP SCREW	ZIE10C100KCS	1
31	3 SPEED COUNTERSHAFT SPACER	SCS-TMN-3SPD-CSSPR	2
32	2 Speed Shift Handle	SCS-TMN-2SPD-SFTHDL	1
33	2 Speed Shifter lock	SCS-TMN-2SPD-SFTLOCK	1
34	SHSSCREW 0.25x1-N		1
35	3/8 FLAT WASHER	ZIE37NWLL0Y	4
36	3/8 LOCKWASHER	ZIE37NLOC	4
37	3/8-16 X 1.75 HEX BOLT	ZIE37C175HCS8Y	4

Tolerances

X.XX ± .015
X.XXX ± .005
X.XXXX ± .0005

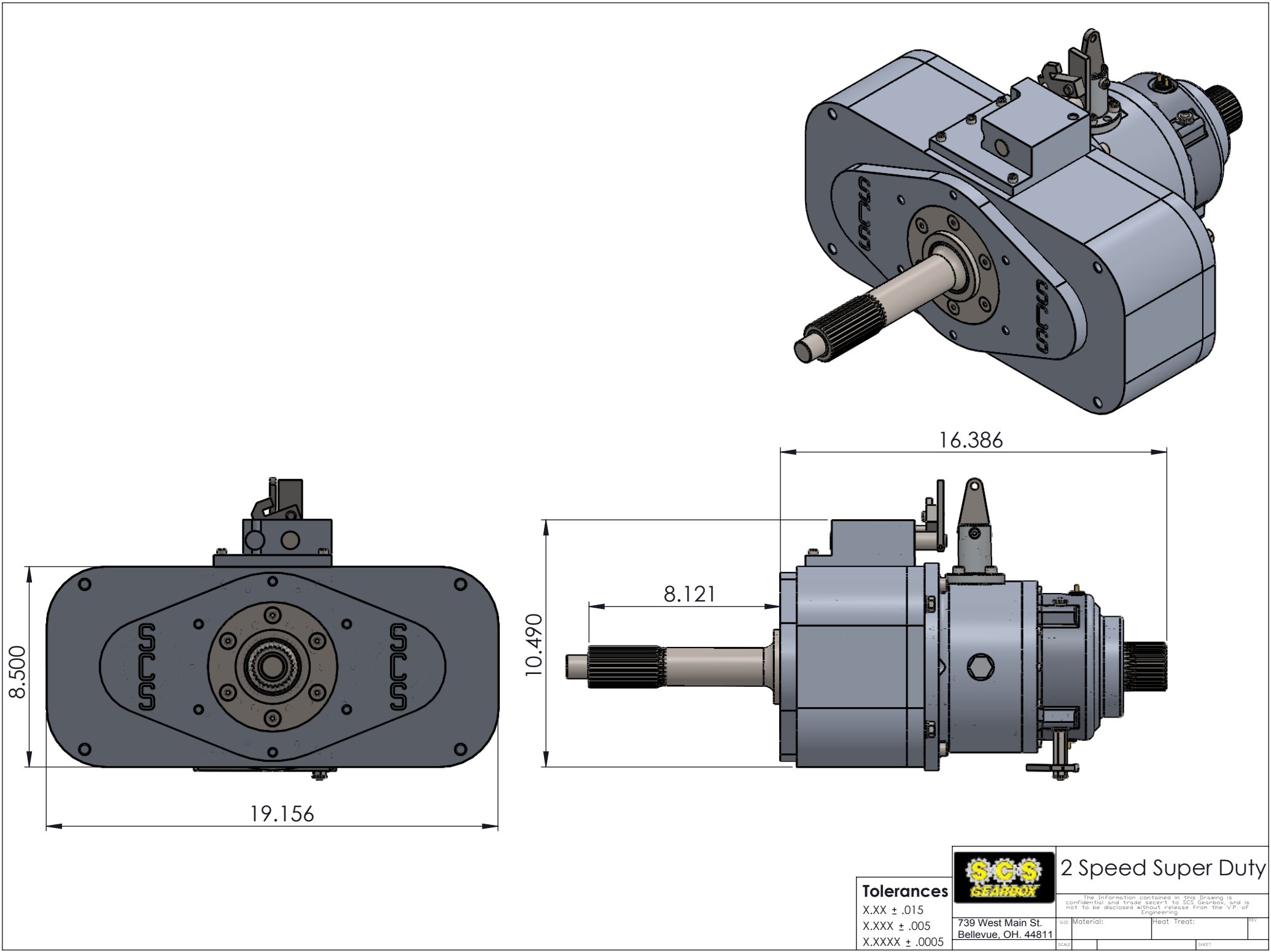


739 West Main St.
Bellevue, OH. 44811

2 Speed Super Duty

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SIZE	MATERIAL	HEAT TREAT	REV
SCALE			SHEET



Tolerances				2 Speed Super Duty	
X.XX ± .015		The Information contained in this Drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering		739 West Main St.	
X.XXX ± .005				Bellevue, OH. 44811	
X.XXXX ± .0005				SCS	
SIZE	Material:	Heat Treat:	REV		
SCALE			SHEET		