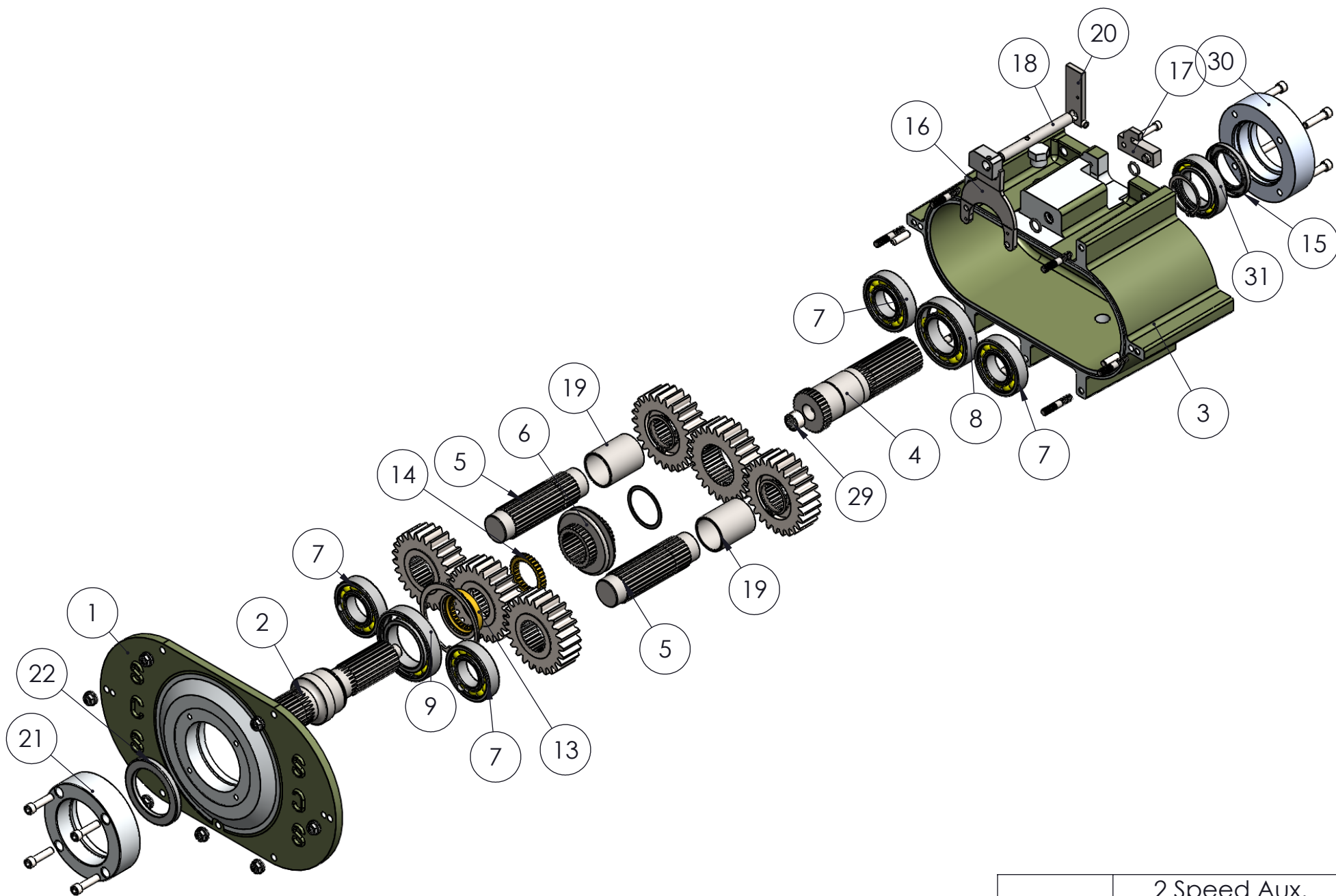




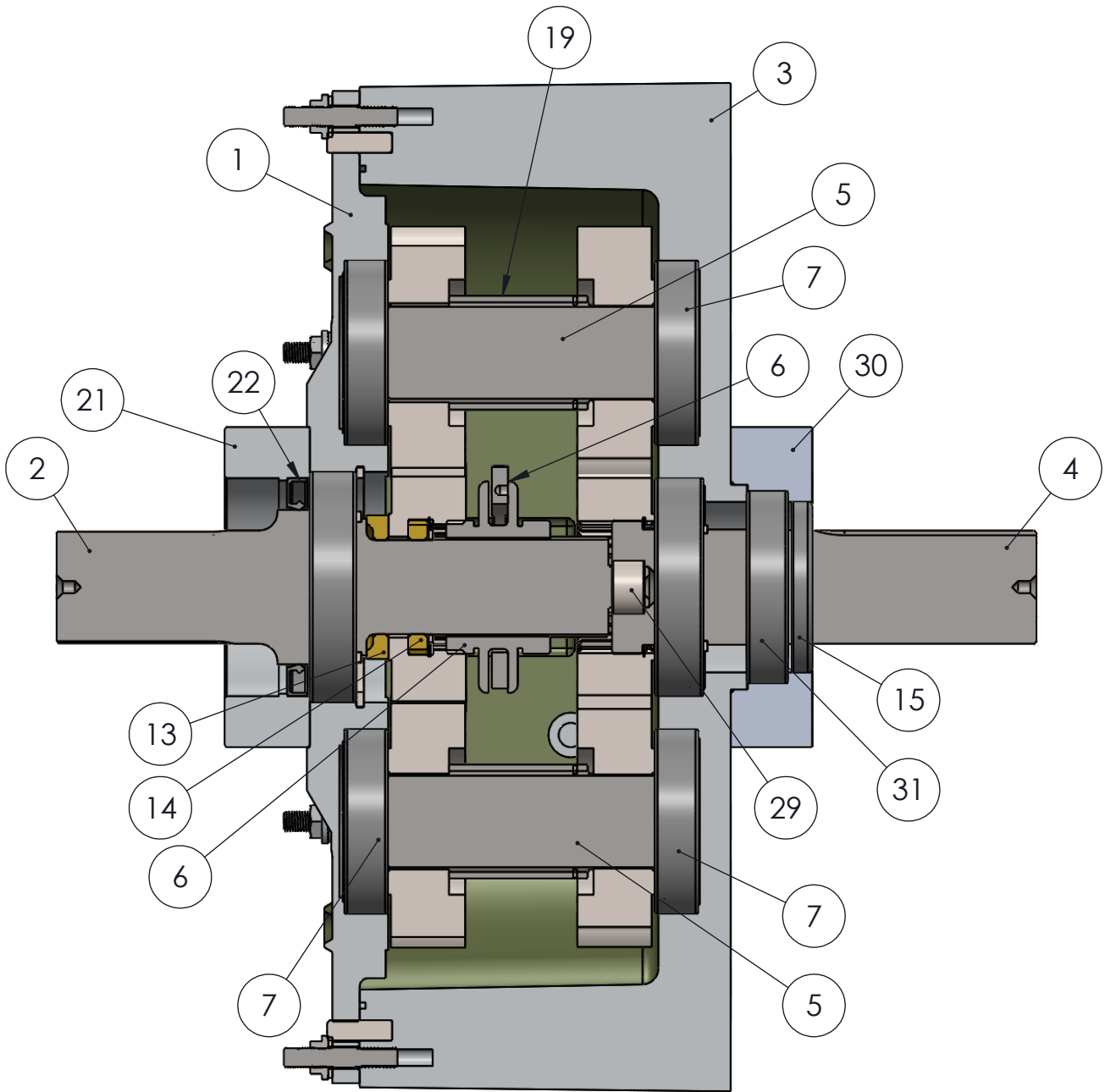
2 Speed Aux.

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739 West Main St. Bellevue, OH. 44811	SIZE	TSCM NO.	DWG NO.	REV

SCALE: SHEET

ITEM NO.	PART NUMBER	Description	QTY.
1	2 Speed Aux Lid	SCS-TMN-2SPD-LID-AUX	1
2	2 Speed Aux Output	SCS-TMN-2SPD-AUX-OS-27SPLINE	1
3	2 Speed Case	SCS-TMN-2SPD-CASE	1
4	2 Speed Aux Input	SCS-TMN-2SPD-AUX-IS-27SPLINE	1
5	2 Speed counter shaft	SCS-TMN-2SPD-CS	2
6	2 Speed Shift Collar	SCS-TMN-2SPD-SFTCLR	1
7	207-C3	SKF207/C3	4
8	209-C3	SKF209/C3	1
9	6011-C3	SKF6011/C3	1
10	2 Speed 25 tooth gear	PER CASE	1
11	2 Speed 25 tooth countershaft gear	PER CASE	4
12	2 Speed 25 tooth input gear	PER CASE	1
13	2 Speed Brass Sun Shaft Spacer	SCS-TMN-2SPD-SUNSFSPR	1
14	2 Speed Brass Spacer	SCS-TMN-2SPD-BRSSPR	1
15	CR_17448	SKF17448	1
16	2 Speed Shift Fork	SCS-TMN-2SPD-SFTFRK	1
17	2 Speed Shifter lock	SCS-TMN-2SPD-SFTLOCK	1
18	2 Speed Shift Rod	SCS-TMN-2SPD-SFTROD	1
19	2 Speed Spacer	SCS-TMN-2SPD-CSSPR	2
20	2 Speed Shift Handle	SCS-TMN-2SPD-SFTHDL	1
21	2 Speed Aux Seal Cap	SCS-TMN-2SPD-AUX-SEALCAP	1
22	CR_60x85x8	BDI60X85X8 CRW1 V	1
23	Drain Plug	SCS-DRNPLG-750	2
24	1/4-20x1	ZIE25C125KCS	1
25	175 Snap Ring	BDIROR SH-175ST PA	1
26	212 Snap Ring	BDIROR SH-212ST PA	1
27	350 INT. SNAP RING	BDIROR HO-350ST PA	1
28	156 Snap Ring	BDIROR SH-156ST PA	3
29	Koyo B-108	BDIKOY B-108	1
30	2 Speed Double Bearing Housing	SCS-TMN-2SPD-BRGHSG	1
31	6009-C3	SKF6009/C3	1
32	5/16-18 X 1.25 CAP SCREW	ZIE31C125KCS	8
33	5/16 X 1.000 DOWEL	ZIE31R100PDP	2
34	2 Speed Fork Adapter	SCS-TMN-2SPD-SFTFRKADPR	1
35	5/16 FLAT WASHER	ZIE31NWLL0Y	7
36	.3125 Stud x 1.75	BPCSt-14, 677-306	7
37	.312-24 Whiz Nut	ZIE31FNWFZ/FINE	7
38	112 N70 O Ring	112 N70-25BAG	2
39	10-24 X 1.00 CAP SCREW	ZIE10C100KCS	1
40	206 Spiral Lock Snap Ring	BDIAMR RST-206	2

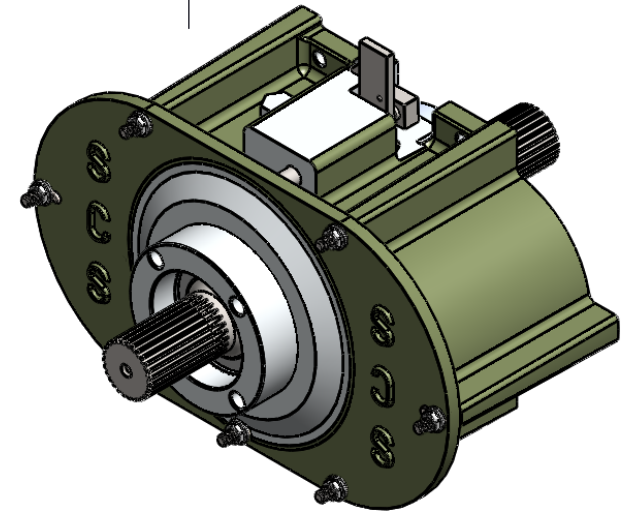
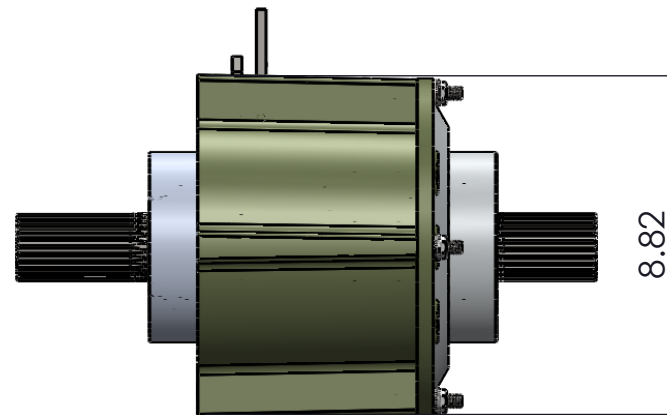
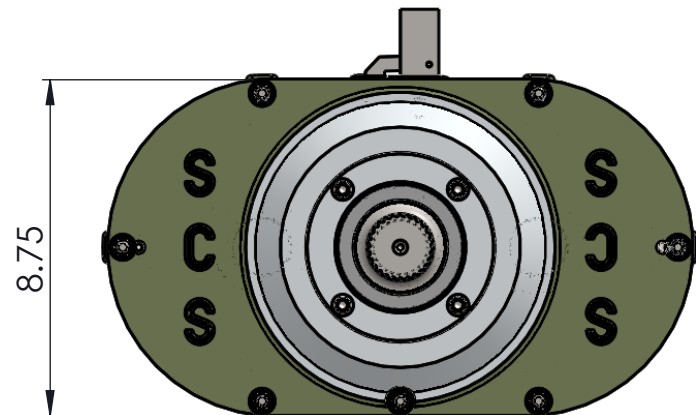
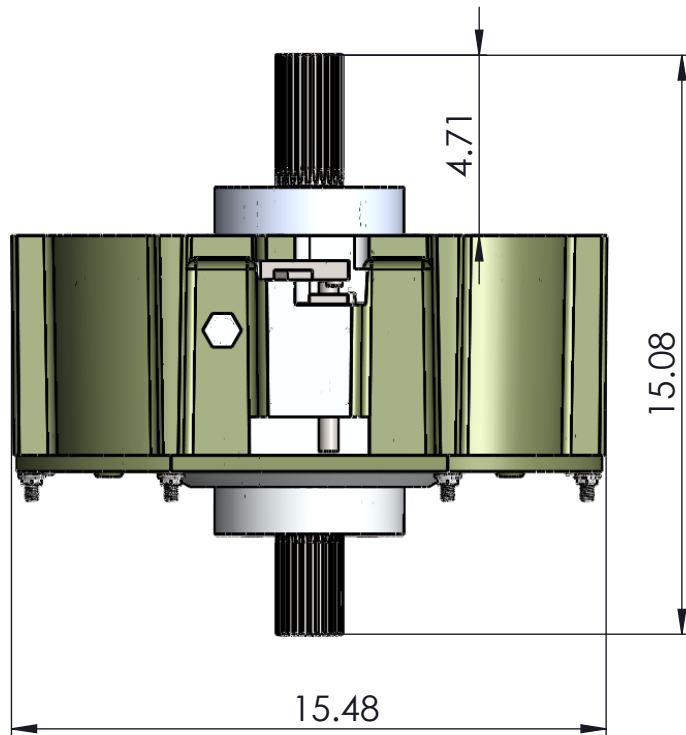




2 Speed Aux.

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739 West Main St. Bellevue, OH. 44811		SIZE	FROM NO.	DWG NO.	REV
SCALE		SCS-TMN-2SPD-AUX-STD		SHEET	



		2 Speed Aux. The Information contained in this Drawing is confidential and trade secret to SCS Gearbox, and is not to be disclosed without release from the V.P. of Engineering.			
		SIZE 739 West Main St. Bellevue, OH. 44811	TSCM NO. 	DWG NO. 	REV
SCALE:		SHEET			